



### LUX4 CC

#### Dimensions (approx.)

Chain width:	4 mm
Chain thickness:	2 mm
Single tape widths:	13 mm

#### Features

Woven polyester tape;
Slider body out of die casted zinc, puller out of zinc or punched steel
Chain members from: brass, copper, nickel free, etc
Galvanic finishes: vast variety (pls. see plating card)



#### Quality

Lateral strength	>	392 N
Lateral strength after reciprocation	>	352 N
Operating force	<	3 N
Reciprocation (durability)	>	500 cycles
Member slippage strength	>	39 N
Member pull off strength	>	49 N

(The quality data represent minimum performance levels)

#### Main uses

High end ladies apparel
Luxury light leather apparel
Luxury light leather accessories
Luxury hand bags
Luxury luggage

#### Fastness

		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
Dry-cleaning	(ISO 105-D01)	4	3...4
Light	(ISO 105-B02)	5	
Rubbing wet	(ISO 105-X12)		3... 4
Rubbing dry	(ISO 105-X12)		4

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

#### Standards

EN 16732 – class B	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008



### LUX4 CE

#### Dimensions (approx.)

Chain width:	4 mm
Chain thickness:	2 mm
Single tape widths:	13 mm
Length of tape ends:	top: 20±2 mm bottom: 17±2mm

#### Features

Woven polyester tape;
Slider body out of die casted zinc, puller out of zinc or punched steel
Chain members from: brass, copper, nickel free, etc
Galvanic finishes: vast variety (pls. see plating card)
Top stops and bottom stops with members' finishing



#### Quality

Lateral strength	> 392 N
Lateral strength after reciprocation	> 352 N
Operating force	< 3 N
Reciprocation (durability)	> 500 cycles
Pull off strength of puller	> 147 N
Slider locking strength	> 49 N
Slider over top stops	> 88 N
Lateral strength of bottom stop	> 88 N
Slider against bottom stop	> 78 N

(The quality data represent minimum performance levels)

#### Fastness

		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
Dry-cleaning	(ISO 105-D01)	4	3...4
Light	(ISO 105-B02)	5	
Rubbing wet	(ISO 105-X12)		3... 4
Rubbing dry	(ISO 105-X12)		4

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

#### Standards

EN 16732 – class B	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008

#### Main uses

High end apparel
Luxury light leather apparel
Luxury light leather accessories
Luxury hand bags
Luxury luggage



### LUX4 OE

#### Dimensions (approx.)

Chain width:	4 mm
Chain thickness:	2 mm
Single tape widths:	13 mm
Length of tape ends:	top: 20±2 mm

#### Features

Woven polyester tape;
Slider body out of die casted zinc, puller out of zinc or punched steel
Chain members from: brass, copper, nickel free, etc
Galvanic finishes: vast variety (pls. see plating card)
Top stops and open end part with members' finishing



#### Quality

Lateral strength	> 392 N
Lateral strength after reciprocation	> 352 N
Operating force	< 3 N
Reciprocation (durability)	> 500 cycles
Pull off strength of puller	> 147 N
Slider locking strength	> 49 N
Slider over top stops	> 88 N
Lateral strength of open end	> 78 N
Slider over open end	> 90 N

(The quality data represent minimum performance levels)

#### Main uses

High end apparel
Luxury light leather apparel
Luxury light leather accessories

#### Fastness

		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
Dry-cleaning	(ISO 105-D01)	4	3...4
Light	(ISO 105-B02)	5	
Rubbing wet	(ISO 105-X12)		3... 4
Rubbing dry	(ISO 105-X12)		4

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

#### Standards

EN 16732 – class A	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008



### LUX4 2WOE

#### Dimensions (approx.)

Chain width:	4 mm
Chain thickness:	2 mm
Single tape widths:	13 mm
Length of tape ends:	top: 20±2 mm

#### Features

Woven polyester tape;
Slider body out of die casted zinc, puller out of zinc or punched steel
Chain members from: brass, copper, nickel free, etc
Galvanic finishes: vast variety (pls. see plating card)
Top stops and open end part with members' finishing



#### Quality

Lateral strength	> 392 N
Lateral strength after reciprocation	> 352 N
Operating force	< 3 N
Reciprocation (durability)	> 500 cycles
Pull off strength of puller	> 147 N
Slider locking strength	> 49 N
Slider over top stops	> 88 N
2way open end box pull off	> 69 N

(The quality data represent minimum performance levels)

#### Main uses

High end apparel
Luxury light leather apparel
Luxury light leather accessories

#### Fastness

		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
Dry-cleaning	(ISO 105-D01)	4	3...4
Light	(ISO 105-B02)	5	
Rubbing wet	(ISO 105-X12)		3... 4
Rubbing dry	(ISO 105-X12)		4

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

#### Standards

EN 16732 – class A	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008



## LUX4 2WCE X-form

### Dimensions (approx.)

Chain width:	4 mm
Chain thickness:	2 mm
Single tape widths:	13 mm
Length of tape ends:	top: 20±2 mm bottom: 17±2mm

### Features

Woven polyester tape;
Slider body out of die casted zinc, puller out of zinc or punched steel
Chain members from: brass, copper, nickel free, etc
Galvanic finishes: vast variety (pls. see plating card)
Top stops and bottom stops with members' finishing



### Quality

Lateral strength	> 392 N
Lateral strength after reciprocation	> 352 N
Operating force	< 3 N
Reciprocation (durability)	> 500 cycles
Pull off strength of puller	> 147 N
Slider locking strength	> 49 N
Slider over top stops	> 88 N

(The quality data represent minimum performance levels)

### Main uses

Luxury light leather accessories
Luxury hand bags
Luxury luggage

### Fastness

		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
Dry-cleaning	(ISO 105-D01)	4	3...4
Light	(ISO 105-B02)	5	
Rubbing wet	(ISO 105-X12)		3... 4
Rubbing dry	(ISO 105-X12)		4

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

### Standards

EN 16732 – class B	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008





## LUX4 2WCE O-form

### Dimensions (approx.)

Chain width:	4 mm
Chain thickness:	2 mm
Single tape widths:	13 mm
Length of tape ends:	top: 20±2 mm bottom: 17±2mm

### Features

Woven polyester tape;
Slider body out of die casted zinc, puller out of zinc or punched steel
Chain members from: brass, copper, nickel free, etc
Galvanic finishes: vast variety (pls. see plating card)
Top stops and bottom stops with members' finishing



### Quality

Lateral strength	> 392 N
Lateral strength after reciprocation	> 352 N
Operating force	< 3 N
Reciprocation (durability)	> 500 cycles
Pull off strength of puller	> 147 N
Slider locking strength	> 49 N
Lateral strength of bottom stop	> 88 N
Slider against bottom stop	> 78 N

(The quality data represent minimum performance levels)

### Main uses

Luxury light leather accessories
Luxury hand bags
Luxury luggage

### Fastness

		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
Dry-cleaning	(ISO 105-D01)	4	3...4
Light	(ISO 105-B02)	5	
Rubbing wet	(ISO 105-X12)		3... 4
Rubbing dry	(ISO 105-X12)		4

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

### Standards

EN 16732 – class B	CPSIA HR4040;
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