

# Coats® Sylko EcoVerde Metallic™

A beautiful, metallised embroidery thread with a 100% recycled polyester core yarn. Its superior lustre and trouble-free operation has made it a popular choice amongst the world's best embroiderers seeking outstanding performance and luxurious embellishment. Ideal for machine embroidery and decorative seams, It can also be used in the top spreader of coverseams for a metallic effect.

**COATS**  
sylko ecoverde  
metallic



METALLISED FOLIO,  
RECYCLED POLYESTER

## WHY CHOOSE SYLKO ECOVERDE METALLIC?

- High tenacity 100% recycled polyester core yarn provides strength during sewing and durability in the sewn product
- A pure silver coating gives the brilliant sheen.
- The aluminum metallised film gives the surface the typical metallic effect and offers good durability to sulfide and chemicals- suitable for producing leather goods e.g bags and accessories
- Undercoated metallic foil protects lustre during sewing and ensures a smooth finish
- Stabilising layer of coating between the core yarn and the metallised foil prevents needle damage
- A special lubrication process allows sewing at the highest speeds
- A unique after-treatment prevents "pigtailing" of the thread during embroidery ensuring maximum productivity and minimal thread breakage
- Family of gold, silver and coloured shades engineered to give the same sewing performance with no change to machine setting required
- STANDARD 100 BY OEKO TEX

## MAIN USES:

- Sylko EcoVerde Metallic can be used on all types of clothing and accessories where demanding embroidery decorative stitching or an outstanding metallic effect is required
- Embellishment for ladies evening wear, childrenswear, activewear, outdoorwear, leather wear and footwear
- Home textiles
- Badges, labels and logos



# Coats Sylko EcoVerde Metallic

## PRODUCT RANGE

Art/Tkt	Ticket	TEX	Length m	Strength cN	Elongation % Min - Max	Needle Size Metric
EV87120	120	27	3,000	622	17 - 23	65 - 80
EV87120	120	27	3,000	655	22 - 25	65 - 80

Shades with pure Silver coating

Shades with Aluminium metalised coating

\*Needle size recommendations are a guide only and ultimately depend on the sewing application.

## POPULAR COLOURS

Shade No.	Visual
I9682	
I8916	
I8914	

Coats Sylko EcoVerde Metallic is made from a combination of 100% recycled polyester and precious metals. The resistance to any particular chemical will depend on the individual circumstances. Technical advice should be sought from your nearest Coats unit if the applications involves chemical treatment.

These shades have a pure silver coating and should not be used for embroidery on leather goods that have been treated with tannin as oxidation / discolouration could occur: I9681, I9682, I9683, I9684, I8912, I8913, I8911, MT009, MT017, MT018, MT019, MT020.

The construction for shades I9685 and I8986 is slightly different, the core yarn is viscose in place of 100% recycled polyester and cannot be produced on 100% recycled polyester.

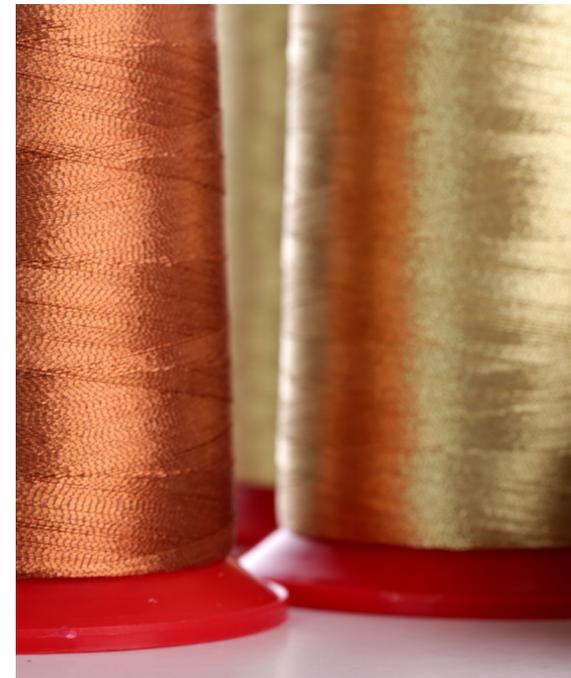
The construction of the two melange shades I9681 and I8926 and the Pearl White shade I8925, is also slightly different, the core yarn is nylon and cannot be produced in 100% recycled polyester.

Due to the extensive shade range of Sylko EcoVerde Metallic and extreme fluctuations in demand, we ask for your understanding that not all shades are available in all markets.

Since conditions and applications vary considerably in the use of a product, the customer and/or user should assure themselves that the product meets end customer requirements and is suitable for the intended end use. Coats accepts no liability for unsuitable or improper use or application of products. Information provided is based on current averages and should be taken only as indicative. Coats accepts no liability for the preciseness and correctness of the information provided. Product information sheets are updated for time to time, please be sure you are referring to the most recent publication. Coats supports customers with advice on individual applications on request; if you have any questions or concerns, please contact us. © Copyright reserved 2022

## FASTNESS PROPERTIES

Washing at 60°C	(ISO 105 C10:2006 C(3))	Grade 4
Water fastness	(ISO 105 E01:2010)	Grade 4
Rub fastness	(ISO 105 X12:2001)	Grade 4
Dry Cleaning Fastness	(ISO 105 D01:2010)	Grade 4



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## EXPERT REAL WORLD SUPPORT

The final cost of any product also includes hidden costs, fuelled by the methods and tools applied to it. Our experts know exactly how to reduce those costs, save time and increase productivity.



### Seamworks

Install our Seamworks software to accurately calculate costs prior to production, putting an end to the risk of over or under ordering materials, and incurring unnecessary extra costs. The Seamworks tool is provided with installation, training and ongoing support included.



### One to One Visits

There's no need to come to us, our experts will travel to your site. In person, online or via the phone, our trained consultants deal with the kind of issues any busy factory may face, providing a solution for today and a blueprint for future efficiency.



### Training and Presentations

From product selection to stitch formation, the use of colour to solutions for common production issues, we take the learning gathered through years of hands on experience and present it in the form of high impact seminars, workshops and presentations.



### Embroidery Service Centre

Our Embroidery Service Centre makes embroidering a design much easier, increasing productivity at the same time as enhancing the design itself. Email the design and any problematic issues to us and our technicians will email the improved design right back.



### Innovation Hub

Collaborate directly with expert R&D technologists at our Innovation Hub to create pioneering and tailored solutions for products ranging from Performance Materials to Apparel and Footwear. Equipped with state-of-the-art technology, we quickly turn ideas into prototype designs ready for manufacturing.

To drive your hidden costs down, talk to Coats. From product audits in pre-production to the latest technical bulletins, we'll provide support that achieves measurable results.

For more information, talk to your Coats representative today or visit [coats.com/SylkoEcoVerdeMetallic](https://coats.com/SylkoEcoVerdeMetallic)

## OTHER PRODUCTS IN THE SYLKO RANGE

To complement the Sylko range, we also have a selection of specialist Sylko threads. Each of these have additional benefits specific to the end use.

Product Name	Description
Sylko	Embroidery thread ideal for sewing logos or decorative detailing on garments that are subject to wear and tear or frequent washing.
Sylko EcoVerde	A 100% recycled trilobal polyester thread for machine embroidery.
Sylko Matt	A machine embroidery thread with an attractive matt appearance.
Sylko EcoVerde Matt	100% recycled polyester corespun thread for machine embroidering with an attractive matt appearance
Sylko Metallic	Highly engineered, embroidery thread which combines a luxurious, lustrous look with quality and high-performance.
Sylko EcoVerde Metallic for FW	Coats Sylko EcoVerde Metallic FW is a highly engineered composite thread for machine embroidery, with a combination of 100% recycled polyester core yarn and a aluminium metallised film.
Sylko RD	Flame retardant embroidery thread that is produced with the most advanced technology to bring durability and lustre to a final product.
Sylko AS	Highly engineered thread, which offers superior lustre and minimises the attraction of down towards the needle. Available with recycled materials.
Sylko EcoVerde Matt AS	is a 100% recycled polyester corespun thread for machine embroidering. It has an attractive matt appearance and the lubrication is carefully adjusted to run perfectly on multi-direction embroidery machines
Sylko AWF	is an environmentally friendly, anti-wicking trilobal polyester thread for machine embroidery.
Sylko Pearl	Highly engineered thread that gives embroidery a beautiful pearlescent finish while offering durability.

Specialist Sylko products are typically available across a select range of ticket sizes and technical information will in some cases vary from the above table.



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