

# Coats® Dual Duty Multi™

Coats Dual Duty Multi is a heather-effect or melange thread produced by dyeing the two components (polyester filament core and cotton wrap) of the thread in two different colours. It gives a unique, subtle, natural look for topstitching, for embroidery or for other decorative stitching e.g. pocket detail. Dual Duty Multi performs very well under severe denim washing operations and has outstanding abrasion resistance.

## PRODUCT RANGE

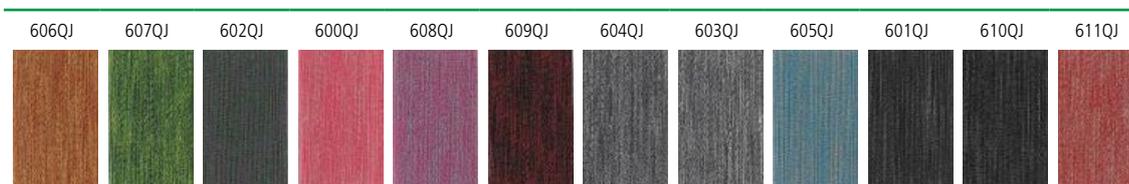
Art / Tkt	TEX	Ticket	Length	Strength cN	Elongation % Min - Max	Needle Size Metric
1569 180	21	180	5000m	840	13 - 18	65 - 75
1569 120	24	120	5000m	1,040	18 - 22	75 - 90
1569 100	30	100	5000m	1,320	18 - 22	75 - 90
1569 075	40	75	5000m	1,860	18 - 24	90 - 100
1569 050*	60	50*	5000m	2,840	18 - 24	100 - 120
1569 050	60	50	5000m	3,040	18 - 24	100 - 120
1569 036	80	36	5000m	3,530	18 - 24	110 - 130
1569 030	105	30	5000m	3,720	18 - 24	110 - 130
1569 025	120	25	5000m	5,390	20 - 26	120 - 140
1569 020	150	20	5000m	7,150	20 - 26	120 - 140
1554 012	210	12	2500m	10,680	24 - 28	130 - 160
1554 008	300	8	2500m	15,880	24 - 30	160 - 200

\* indicates 3 ply thread

Dual Duty Multi is available in the full thread size range of Dual Duty, including heavy sizes. Place your order using the standard product code for Dual Duty, followed by the 5 digit "QJ" shade reference, e.g. 1569075-611QJ is Dual Duty ticket 75; 5,000m in heather shade 611QJ. For denim stitching a coarse thread size is recommended, for example ticket 50 / Tex 60.

Please refer to the Product Information PDF for Dual Duty for the complete product details: Textile Care Labelling, Care Label, Shade Range, etc.

## SHADE RANGE



Some very bright shades do not possess the high level of bleach fastness displayed by the majority of shades. We recommend that these be checked before use in any application involving bleaching agents, in particular for swimwear or garment finishing processes. For especially harsh wash processes and for innovative wash processes with new chemicals, it is recommended to carry out a full test to ensure the thread fully meets the requirement under the intended conditions before bulk.

There is no guaranteed geometrical pattern of the shade for Dual Duty Multi, each cone is unique. While this sought after look is desirable it is important that customers are aware of this feature. Using two cones of the same size or different sizes (due to core/cover ratios and blending) on the same garment may result in variations to its marbled effect. It's important that customers ensure that this is taken into account when using this product and are satisfied with these results prior to moving to bulk production.

Since conditions and applications vary considerably in the use of a product, the customer and/or user should assure themselves that the product meets end customer requirements and is suitable for the intended end use. Coats accepts no liability for unsuitable or improper use or application of products. Information provided is based on current averages and should be taken only as indicative. Coats accepts no liability for the preciseness and correctness of the information provided. Product information sheets are updated for time to time, please be sure you are referring to the most recent publication. Coats supports customers with advice on individual applications on request; if you have any questions or concerns, please contact us. © Copyright reserved 2021

