

# Coats® Seamsoft™ EcoVerde

Coats Seamsoft EcoVerde is a 100% recycled unique micro-filament textured polyester thread that offers exceptional softness and comfort for next-to-skin seams. It offers excellent seam covering properties and extensibility for knitted and stretch fabrics.

COATS  
seamsoft  
ecoverde



100% RECYCLED  
MICRO-FILAMENT  
TEXTURED  
POLYESTER

## WHY CHOOSE SEAMSOFT ECOVERDE?

- Coats Seamsoft EcoVerde delivers exceptional softness in the seams combined with high productivity
- High extensibility and seam strength give good seam security
- Unique full range of four different constructions giving you the best choice for softness
- Seamsoft EcoVerde 140 (Tex 24) is particularly suitable for use in both needles and loopers, delivering the ultimate softness with one thread choice
- Seamsoft EcoVerde 160 (Tex 18) is constructed to maximise seam coverage whilst maintaining good sewability
- Low shrinkage characteristics ensure no seam distortion after washing
- High level of colour fastness even in demanding washing conditions
- Standard 100 by Oeko-Tex® Class I
- Less energy intensive to produce in comparison to virgin materials, which results in lower carbon emissions during production
- Delivers a similar level of performance as the virgin range, whilst offering sustainability benefits
- Global Recycled Standard (GRS) certified

## MAIN USES:

- For softness in all next-to-skin garments
- Performance sportswear and bikewear
- High quality intimate apparel and lingerie applications where a special shade effect is desired



# Coats Seamsoft EcoVerde

## PRODUCT RANGE

Article Ticket	Ticket	Tex	Length	Average Strength cN	Elongation % Min - Max
EVF5160	160	18	5,000 M	637	22 - 34
EVF5140	140	24	5,000 M	993	23 - 35
EZS5120	120	16	5,000 M	690	19 - 31
EVF5080	080	35	5,000 M	1,330	21 - 33

## AREAS OF APPLICATION

Below are our recommendations for soft & secure next-to-skin seams with Coats Seamsoft EcoVerde

STITCH TYPE		SOFT LOW COVERAGE	PSS* 140/160
Coverseams 406	Needle Looper	Epic EcoVerde 120 Seamsoft EcoVerde 160	Seamsoft EcoVerde 140 Seamsoft EcoVerde 160
Overlock 504 or 514	Needle Looper	Epic EcoVerde 120 Seamsoft EcoVerde 160	Seamsoft EcoVerde 140 Seamsoft EcoVerde 160
Flatseams 605 or 607	Needle Looper Spreader	Epic EcoVerde 120 Seamsoft EcoVerde 160 Gramax EcoVerde 160	Seamsoft EcoVerde 140 Seamsoft EcoVerde 160 Seamsoft EcoVerde 160

\* PSS: Premium Super Soft

Seamsoft EcoVerde is a recycled microfilament textured polyester sewing thread for next-to-skin seams and is designed for use in chainstitch and chainstitch-derived stitch types.

The softness of a seam relates to a number of factors including the exact choice of thread in needle and spreader, fabric, sewn seam direction, stitch density and thread tension.

Since conditions and applications vary considerably in the use of a product, the customer and/or user should assure themselves that the product meets end customer requirements and is suitable for the intended end use. Coats accepts no liability for unsuitable or improper use or application of products. Information provided is based on current averages and should be taken only as indicative. Coats accepts no liability for the preciseness and correctness of the information provided. Product information sheets are updated from time to time, please be sure you are referring to the most recent publication. Coats supports customers with advice on individual applications on request; if you have any questions or concerns, please contact us. © Copyright reserved 2024

## CHEMICAL PROPERTIES

Mineral acids:	Unaffected by the majority of mineral and organic acids
Alkalis:	Resistant to weak alkalis
Organic solvents:	Generally unaffected by all common solvents but soluble in some phenolic compounds
Bleaching:	Unaffected
Insects/microorganisms (mildew/rot):	Excellent durability
Finishes:	The lubricants applied are designed to give a consistent performance at high sewing speeds and minimum variability between shades. They are stable in storage over a wide range of conditions and are not harmful under normal usage. Storage under damp or extreme conditions should be avoided.

## FASTNESS PROPERTIES

Washing Fastness 60°C	ISO 105-C10 C	Grade 4
Water Fastness	ISO 105-E01	Grade 4
Rub Fastness	ISO 105-X12	Grade 4
Hypochlorite Fastness	ISO 105-N01	Grade 4
Dry Cleaning Fastness	ISO 105-D01	Grade 4
Perspiration Fastness	ISO 105-E04	Grade 4
Artificial Light Fastness	ISO 105-B02	Grade 4



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## EXPERT REAL WORLD SUPPORT

The final cost of any thread also includes hidden costs, fuelled by the methods and tools applied to it. Our experts know exactly how to reduce those costs, save time and increase productivity.



### Seamworks

Install our Seamworks software to accurately calculate costs prior to production, putting an end to the risk of over or under ordering materials, and incurring unnecessary extra costs. The Seamworks tool is provided with installation, training and ongoing support included.



### One to One Visits

There's no need to come to us, our experts will travel to your site. In person, online or via the phone, our trained consultants deal with the kind of issues any busy factory may face, providing a solution for today and a blueprint for future efficiency.



### Training and Presentations

From thread selection to stitch formation, the use of colour to solutions for common production issues, we take the learning gathered through years of hands on experience and present it in the form of high impact seminars, workshops and presentations.



### Embroidery Service Centre

Our Embroidery Service Centre makes embroidering a design much easier, increasing productivity at the same time as enhancing the design itself. Email the design and any problematic issues to us and our technicians will email the improved design right back.



### Innovation Hub

Collaborate directly with expert R&D technologists at our Innovation Hub to create pioneering and tailored solutions for products ranging from Performance Materials to Apparel and Footwear. Equipped with state-of-the-art technology, we quickly turn ideas into prototype designs ready for manufacturing.

To drive your hidden costs down, talk to Coats. From thread audits in pre-production to the latest technical bulletins, we'll provide support that achieves measurable results.

For more information, talk to your Coats representative today or visit [www.coats.com/seamsoft-ecoverde](http://www.coats.com/seamsoft-ecoverde)



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