

# Coats® Permess EcoVerde™

Coats Permess Ecoverde is a range of premium quality 100% recycled polyester interlinings. Permess Ecoverde is available in various woven stretch, knitted stretch and nonwoven qualities, suitable for a broad range of applications in all types of garments. Our sustainable recycled polyester interlinings fulfil high quality standards and deliver the same performance as virgin polyester interlinings. Permess Ecoverde ensures excellent quality and handfeel that is required for the final garment.

**COATS**  
*permess  
ecoverde*



**100% RECYCLED  
POLYESTER  
INTERLINING**

## WHY CHOOSE PERMESS ECOVERDE?

- Made from 100% recycled polyester by recycling post-consumer PET bottles
- Woven stretch, knitted stretch and nonwoven interlinings in various weights for a broad range of applications
- Superior peel bond strength
- Good durability, dimensional stability, shape retention and crease recovery to ensure structure of the garment
- Equivalent performance and soft handfeel as virgin polyester interlinings
- Meets Coats restricted substance list
- Global availability with local service

## MAIN USES:

- Ladieswear
- Menswear
- Childrenswear
- Sports and Activewear
- Denim
- Embroidery



# Coats Permess EcoVerde



## PRODUCT RANGE WOVEN STRETCH

Article	Type	Substrate	Construction	Weight approx. (g/m <sup>2</sup> )	Width (cm)	Length (cm)	Available colours	Adhesive coating	Fusing conditions		
									Temperature (C°)	Pressure (bar)	Time (seconds)
S083450	Woven fusible bi-stretch	100% recycled polyester / post-consumer recycled PET	Plain weave	46	150	100	053 (ecru) 950 (black)	Polyamide Cp 90 (90 dots/inch)	130-150	2-4	12-18
S081452	Woven fusible bi-stretch	100% recycled polyester / post-consumer recycled PET	Twill weave	58	150	100	053 (ecru) 950 (black)	Polyamide Cp 46 (46 dots/inch)	130-150	2-4	12-18



## CARE INSTRUCTIONS



## PRODUCT RANGE KNITTED STRETCH

Article	Type	Substrate	Construction	Weight approx. (g/m <sup>2</sup> )	Width (cm)	Length (cm)	Available colours	Adhesive coating	Fusing conditions		
									Temperature (C°)	Pressure (bar)	Time (seconds)
S021450	Circular knit fusible multidirectional stretch	100% recycled polyester / post-consumer recycled PET	Circular knit	44	150	100	050 (white) 053 (ecru) 950 (black)	Polyamide Cp 80 (80 dots/inch)	130-140	3-4	10-15

## CARE INSTRUCTIONS



Since conditions and applications vary considerably in the use of a product, the customer and/or user should assure themselves that the product meets end customer requirements and is suitable for the intended end use. Coats accepts no liability for unsuitable or improper use or application of products. Information provided is based on current averages and should be taken only as indicative. Coats accepts no liability for the preciseness and correctness of the information provided. Product information sheets are updated for time to time, please be sure you are referring to the most recent publication. Coats supports customers with advice on individual applications on request; if you have any questions or concerns, please contact us. © Copyright reserved 2019



# Coats Permess EcoVerde



## PRODUCT RANGE NONWOVEN

Article	Type	Substrate	Construction	Weight approx. (g/m <sup>2</sup> )	Width (cm)	Length (cm)	Available colours	Adhesive coating	Fusing conditions		
									Temperature (C°)	Pressure (bar)	Time (seconds)
S781063	Nonwoven fusible	100% recycled polyester / post-consumer recycled PET	Thermo bonded	24	100	100	050 (white) 851 (charcoal)	Polyester	140-145	3-4	13-15
S783063	Nonwoven fusible	100% recycled polyester / post-consumer recycled PET	Thermo bonded	32	100	100	050 (white) 851 (charcoal)	Polyester	140-145	3-4	13-15
S784063	Nonwoven fusible	100% recycled polyester / post-consumer recycled PET	Thermo bonded	38	100	100	050 (white) 851 (charcoal)	Polyester	140-145	3-4	13-15
S785063	Nonwoven fusible	100% recycled polyester / post-consumer recycled PET	Thermo bonded	42	100	100	050 (white) 851 (charcoal)	Polyester	140-145	3-4	13-15



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# Coats Permess EcoVerde



## EXPERT REAL WORLD SUPPORT

The final cost of any thread also includes hidden costs, fuelled by the methods and tools applied to it. Our experts know exactly how to reduce those costs, save time and increase productivity.



### Seamworks

Install our Seamworks software to accurately calculate costs prior to production, putting an end to the risk of over or under ordering materials, and incurring unnecessary extra costs. The Seamworks tool is provided with installation, training and ongoing support included.



### One to One Visits

There's no need to come to us, our experts will travel to your site. In person, online or via the phone, our trained consultants deal with the kind of issues any busy factory may face, providing a solution for today and a blueprint for future efficiency.



### Training and Presentations

From thread selection to stitch formation, the use of colour to solutions for common production issues, we take the learning gathered through years of hands on experience and present it in the form of high impact seminars, workshops and presentations.



### Embroidery Service Centre

Our Embroidery Service Centre makes embroidering a design much easier, increasing productivity at the same time as enhancing the design itself. Email the design and any problematic issues to us and our technicians will email the improved design right back.

To drive your hidden costs down, talk to Coats. From thread audits in pre-production to the latest technical bulletins, we'll provide support that achieves measurable results.

For more information, talk to your Coats representative today or visit [coats.com](http://coats.com)

## OTHER PRODUCTS IN THE ECOVERDE RANGE

To complement the EcoVerde range, we also have a selection of special threads & zips. Each of these have additional benefits specific to the end use.

Product Name	Description
Epic EcoVerde	100% recycled premium polyester corespun sewing thread to create durable, attractive seams across a wide range of recycled materials.
Gramax EcoVerde	100% recycled polyester continuous filament textured thread for use in the loopers of overlocking, serging & cover seaming to provide softness & comfort
Sylko Matt EcoVerde	100% recycled polyester corespun thread for machine embroidery
Opti S EcoVerde	Recycled polyester zips for garments made from recycled polyester fabrics



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