

S80 Continuous Chain Spiral zip (#8)



S80 CC

Dimensions (approx.)		
Chain width:	8 mm	
Chain thickness:	2,3 mm	

17/19 mm

Single tape widths:

Features Woven polyester tape;

Available also in Water Repellent and Flame retardant finish



Quality

a channey	
Lateral strength	> 832 N
Lateral strength after reciprocation	> 749 N
Reciprocation test (durability)	> 3000 cycles
Operating force	< 5 N
(The quality data represent minimum performance	e levels)

(The quality data represent minimum performance levels)

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		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
Dry-cleaning	(ISO 105-D01)	4	34
Light	(ISO 105-B02)	5	
Rubbing wet	(ISO 105-X12)		34
Rubbing dry	(ISO 105-X12)		4

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

Standards

EN 16732 – class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1;	QM System according BS EN ISO 9001:2008

Main uses
Sportswear
Work wear
Overalls
Footwear
Luggage
Hand bags
Mattresses
Home textiles
Outdoor goods
Marine
Awnings



S80 Closed End Spiral zip (#8)



S80 CE

Dimensions (approx.)

Chain width:	8 mm
Chain thickness:	2,3 mm
Single tape widths:	17/19 mm
Length of tape ends:	top: 30±2 mm
	bottom:30±2mm

Features

Woven polyester tape; Also available in Water Repellent and Flame retardant finish

Slider body out of die casted zinc, puller out of zinc

Top stops and bottom stop - metal



Quality

Quality	
Lateral strength	> 832 N
Lateral strength after reciprocation	> 749 N
Reciprocation test (durability)	> 3000 cycles
Operating force	< 5 N
Puller pull off strength	> 294 N
Slider locking strength	> 78 N
Slider over top stops	> 147 N
Lateral strength of bottom stop	> 140 N
Slider against bottom stop	> 176 N
(The quality data represent minimum performance	e levels)

iity

Fastness

	Change	Staining
(ISO 105-C06)	4	4
(ISO 105-E01)	4	4
(ISO 105-D01)	4	34
(ISO 105-B02)	5	
(ISO 105-X12)		34
(ISO 105-X12)		4
	(ISO 105-E01) (ISO 105-D01) (ISO 105-B02) (ISO 105-X12)	(ISO 105-C06) 4 (ISO 105-E01) 4 (ISO 105-D01) 4 (ISO 105-B02) 5 (ISO 105-X12) 5

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

Standards

EN 16732 – class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1;	QM System according BS EN ISO 9001:2008

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Main uses		
Sportswear		
Work wear		
Overalls		
Leather goo	ods	
Footwear		
Hand bags		
Luggage		
Mattresses		
Outdoor go	ods	
Marine		



S80 Open End Spiral zip (#8)



S80 OE

Dimensions (approx.)

Chain width:	8 mm
Chain thickness:	2,3 mm
Single tape widths:	17/19 mm
Length of tape ends:	top: 30±2 mm

Features

Woven polyester tape; also available in Water Repellent and Flame retardant finish; with marking points Slider body out of die casted zinc;

puller out of zinc

Top stops and bottom stops - metal



Quality

Quality	
Lateral strength	> 832 N
Lateral strength after reciprocation	> 749 N
Reciprocation test (durability)	> 3000 cycles
Operating force	< 5 N
Puller pull off strength	> 294 N
Slider locking strength	> 78 N
Slider over top stops	> 147 N
Lateral strength of open end	> 176 N
Box pull off strength	> 147 N
(The quality data represent minimum performance levels)	

Fastness

	Change	Staining	
(ISO 105-C06)	4	4	
(ISO 105-E01)	4	4	
(ISO 105-D01)	4	34	
(ISO 105-B02)	5		
(ISO 105-X12)		34	
(ISO 105-X12)		4	
	(ISO 105-E01) (ISO 105-D01) (ISO 105-B02) (ISO 105-X12)	(ISO 105-C06) 4 (ISO 105-E01) 4 (ISO 105-D01) 4 (ISO 105-B02) 5 (ISO 105-X12)	(ISO 105-C06) 4 4 (ISO 105-E01) 4 4 (ISO 105-D01) 4 34 (ISO 105-B02) 5 (ISO 105-X12) 34

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

Standards

EN 16732 – class D	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1;	QM System according BS EN ISO 9001:2008

Main uses
Sportswear
Work wear
Overalls
Leather goods
Sleeping bags
Mattresses
Home textiles
Outdoor goods
Marine
Tents and awnings



S80 Two Way Closed End O-Form Spiral zip (#8)





S80 2WCE O-form

Dimensions (approx.)

Chain width:	8 mm
Chain thickness:	2,3 mm
Single tape widths:	17/19 mm
Length of tape ends:	top: 30±2 mm
	bottom:30±2mm

Features

Woven polyester tape; Also available in Water Repellent and Flame retardant finish

Slider body out of die casted zinc, puller out of zinc

Top stops and bottom stop - metal



Quality

Quality	
Lateral strength	> 832 N
Lateral strength after reciprocation	> 749 N
Reciprocation test (durability)	> 3000 cycles
Operating force	< 5 N
Puller pull off strength	> 294 N
Slider locking strength	> 78 N
Lateral strength of bottom stop	> 140 N
Slider against bottom stop	> 176 N
(The quality data represent minimum performance	a lavala)

(The quality data represent minimum performance levels)

Fastness

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		34	
Rubbing dry	(ISO 105-X12)		4	

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

Standards

EN 16732 – class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1;	QM System according BS EN ISO 9001:2008

Main uses	
Work wear	
Overalls	
Leather good	ls
Hand bags	
Luggage	
Outdoor good	ds
Marine	



S80 Two Way Closed End X-Form Spiral zip (#8)





S80 TWCE X-form

Dimensions (approx.)

Chain width:	8 mm
Chain thickness:	2,3 mm
Single tape widths:	17/19 mm
Length of tape ends:	top: 30±2 mm
	bottom:30±2mm

Features

Woven polyester tape; Also available in Water Repellent and Flame retardant finish

Slider body out of die casted zinc, puller out of zinc

Top stops and bottom stop - metal



Quality

Quanty	
Lateral strength	> 832 N
Lateral strength after reciprocation	> 749 N
Reciprocation test (durability)	> 3000 cycles
Operating force	< 5 N
Puller pull off strength	> 294 N
Slider locking strength	> 78 N
Slider over top stops	> 147 N
(The quality data represent minimum performance	a lavala)

(The quality data represent minimum performance levels)

Fastness

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		34	
Rubbing dry	(ISO 105-X12)		4	

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

Standards

EN 16732 – class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1;	QM System according BS EN ISO 9001:2008

Main	uses
Work	wear
Overa	ills
Leath	er goods
Hand	bags
Lugga	age
Mattre	esses
Outdo	oor goods
Marin	е
Auton	notive



S80 Two Way Open End Spiral zip (#8)



S80 TWOE

Dimensions (approx.)

Chain width:	8 mm
Chain thickness:	2,3 mm
Single tape widths:	17/19 mm
Length of tape ends:	top: 30±2 mm

Features

Woven polyester tape; also available in Water Repellent and Flame retardant finish; with marking points Slider body out of die casted zinc;

puller out of zinc

Top stops and bottom stops - metal



Quality

Quality		
Lateral strength	> 832 N	
Lateral strength after reciprocation	> 749 N	
Reciprocation test (durability)	> 3000 cycles	
Operating force	< 5 N	
Puller pull off strength	> 294 N	
Slider locking strength	> 78 N	
Slider over top stops	> 147 N	
Lateral strength of bottom end	> 147 N	
Slider over bottom parts	> 120 N	
(The quality data represent minimum performance levels)		

Fastness

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		34	
Rubbing dry	(ISO 105-X12)		4	

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

Standards

EN 16732 – class D	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1;	QM System according BS EN ISO 9001:2008

Main uses	
Sportswear	
Work wear	
Overalls	
Leather goods	
Sleeping bags	
Mattresses	
Home textiles	
Outdoor goods	
Marine	
Tents and awnings	