

S64 Closed End

Invisible zip (#5)





S64 CE

Dimensions (approx.)

Chain width:	6 mm
Chain thickness:	2,4 mm
Single tape widths:	15 mm
Length of tape ends:	top: 22±2 mm
	bottom:22±2mm

Features

Woven polyester tape

Slider body and puller out of die casted zinc

Welded top and bottom stops



Quality

Lateral strength	> 441 N	
Lateral strength after reciprocation	> 396 N	
Operating force	< 4 N	
Reciprocation test (durability)	> 500 cycles	
Pull off strength of puller	> 90 N	
Slider locking strength	> 34 N	
Slider over top stops	> 69 N	
Lateral strength of bottom stop	> 60 N	
Slider against bottom stop	> 59 N	
(The available data represent minimum mediaments levels)		

(The quality data represent minimum performance levels)

Fastness

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		34	
Rubbing dry	(ISO 105-X12)		4	
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(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

Main uses

Skirts
Dresses
Knitwear
Blouses
Ladies trousers

Medium weight fabrics

Care should be taken with side seam/through the waistband styles to allow room for slider.

Standards

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EN 16732 – class B	CPSIA HR4040
BS 3084:2006	F963
DIN 3416 –19	EN71
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008