

# **HydroS S60 Continuous Chain** Spiral zip (#5)





#### **S60 CC**

#### **Dimensions** (approx.)

Chain width:	6 mm
Chain thickness:	1,9 mm
Single tape widths:	16/21 mm

Woven polyester tape treated with special Water Repellent finish



#### Quality

Lateral strength	> 783 N
Lateral strength after reciprocation	> 705 N
Reciprocation test (durability)	> 3000 cycles
Operating force	< 4 N

(The quality data represent minimum performance levels)

#### **Fastness**

		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
Dry-cleaning	(ISO 105-D01)	4	34
Light	(ISO 105-B02)	5	
Rubbing wet	(ISO 105-X12)		34
Rubbing dry	(ISO 105-X12)		4

exceed these levels)

#### **Standards**

EN 16732 - class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1;	QM System according BS EN ISO 9001:2008

#### **Features**

Main uses Leather goods Hand bags Footwear Luggage Sleeping bags

Mattresses Home textile

Automotive

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# **HydroS S60 Closed End** Spiral zip (#5)



**S60 CE** 

#### **Dimensions** (approx.)

Chain width:	6 mm
Chain thickness:	1,9 mm
Single tape widths:	16/21 mm
Length of tape ends:	top: 21±2 mm
	bottom:21±2mm

#### **Features**

Main uses Footwear Hand bags Luggage Mattresses Home textiles

Upholstery Automotive

Woven polyester tape treated with special Water Repellent finish

Slider body and puller out of die

pin or plastic



#### Quality

Lateral strength	> 783 N
Lateral strength after reciprocation	> 705 N
Reciprocation test (durability)	> 3000 cycles
Operating force	< 4 N
Puller pull off strength	> 245 N
Slider locking strength	> 49 N
Slider over top stops	> 117 N
Lateral strength of bottom stop	> 120 N
Slider against bottom stop	> 117 N
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(The quality data represent minimum performance levels)

#### **Fastness**

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		34	
Rubbing dry	(ISO 105-X12)		4	
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(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

#### **Standards**

EN 16732 - class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1;	QM System according BS EN ISO 9001:2008

Casted Ziric.
Top stop and bottom stops – metal,
nin or plactic

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# HydroS S60 Open End Spiral zip (#5)



**S60 OE** 

**Dimensions** (approx.)

Chain width:	6 mm
Chain thickness:	1,9 mm
Single tape widths:	16/21 mm
Length of tape ends:	top: 21±2 mm

#### **Features**

Main uses

Mattresses

Home textile

Upholstery

Automotive

Woven polyester tape treated with special Water Repellent finish

Slider body and puller out of die casted zinc

Top stop – metal or plastic

Open end components out of zinc



#### **Quality**

Lateral strength	> 783 N
Lateral strength after reciprocation	> 705 N
Reciprocation test (durability)	> 3000 cycles
Operating force	< 4 N
Puller pull off strength	> 245 N
Slider locking strength	> 49 N
Slider over top stops	> 117 N
Lateral strength of open end	> 117 N
Box pull off strength	> 98 N

(The quality data represent minimum performance levels)

#### **Fastness**

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		34	
Rubbing dry	(ISO 105-X12)		4	
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(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

#### **Standards**

EN 16732 – class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1;	QM System according BS EN ISO 9001:2008

Outdoor goods; tents

Sleeping bags



# **HudroS S60 Two Way Open End** Spiral zip (#5)





#### **S60 2WOE**

**Dimensions** (approx.)

Chain width:	6 mm
Chain thickness:	1,9 mm
Single tape widths:	16/21 mm
Length of tape ends:	top: 21±2 mm

#### **Features**

Woven polyester tape treated with special Water Repellent finish

Slider body and puller out of die casted zinc

Top stop - metal

Main uses
Leather goods
Sleeping bags
Outdoor goods
Automotive

Open end components out of zinc



Quality

Lateral strength	> 783 N
Lateral strength after reciprocation	> 705 N
Reciprocation test (durability)	> 3000 cycles
Operating force	< 4 N
Puller pull off strength	> 245 N
Slider locking strength	> 49 N
Slider over top stops	> 117 N
Slider over bottom parts	> 90 N
Box pull off strength	> 98 N
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(The quality data represent minimum performance levels)

#### **Fastness**

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		34	
Rubbing dry	(ISO 105-X12)		4	
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(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

#### **Standards**

EN 16732 – class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1;	QM System according BS EN ISO 9001:2008



# **HydroS S60 Two Way Close End X-Form** Spiral zip (#5)





#### S60 2WCE X-form

#### **Dimensions** (approx.)

Chain width:	6 mm
Chain thickness:	1,9 mm
Single tape widths:	16/21 mm
Length of tape ends:	top: 21±2 mm
	bottom:21±2mm

#### **Features**

Woven polyester tape treated with special Water Repellent finish

Slider body and puller out of die casted zinc

Top stop and bottom stops - metal



#### Quality

Lateral strength	> 783 N
Lateral strength after reciprocation	> 705 N
Reciprocation test (durability)	> 3000 cycles
Operating force	< 4 N
Puller pull off strength	> 245 N
Slider locking strength	> 49 N
Slider over top stops	> 117 N

(The quality data represent minimum performance levels)

#### **Fastness**

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		34	
Rubbing dry	(ISO 105-X12)		4	

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

#### **Standards**

EN 16732 – class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1;	QM System according BS EN ISO 9001:2008

# Leather goods Outdoor goods Luggage Hand bags Sleeping bags

Home textile
Automotive

Main uses

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# **HydroS S60** Two Way Close End O-Form Spiral zip (#5)





#### S60 2WCE O-form

#### **Dimensions** (approx.)

Chain width:	6 mm
Chain thickness:	1,9 mm
Single tape widths:	16/21 mm
Length of tape ends:	top: 21±2 mm
	bottom:21±2mm

#### **Features**

Main uses Leather goods Outdoor goods

Luggage Hand bags Sleeping bags

Home textiles Automotive

Woven polyester tape treated with special Water Repellent finish

Slider body and puller out of die casted zinc

Top stop and bottom stops - metal



#### Quality

Lateral strength	> 783 N
Lateral strength after reciprocation	> 705 N
Reciprocation test (durability)	> 3000 cycles
Operating force	< 4 N
Puller pull off strength	> 245 N
Slider locking strength	> 49 N
Slider over top stops	> 117 N
Lateral strength of bottom stop	> 120 N
Slider against bottom stop	> 117 N
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(The quality data represent minimum performance levels)

#### **Fastness**

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		34	
Rubbing dry	(ISO 105-X12)		4	
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(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

#### **Standards**

EN 16732 – class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1;	QM System according BS EN ISO 9001:2008