

# S60 Broken twill tape Continuous Chain Spiral zip (#5)



# **Dimensions** (approx.)

Chain width:	6 mm
Chain thickness:	1,9 mm
Single tape widths:	16/21 mm

# **Features**

Woven polyester tape

# BT S60 CC



# Quality

Lateral strength	> 783 N
Lateral strength after reciprocation	> 705 N
Reciprocation test (durability)	> 3000 cycles
Operating force	< 4 N

(The quality data represent minimum performance levels)

# Main uses Ladies wear Men's wear Children's wear Down jackets Back packs / Sports bags Luggage and travel goods Knitwear

# **Fastness**

		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
Dry-cleaning	(ISO 105-D01)	4	34
Light	(ISO 105-B02)	5	
Rubbing wet	(ISO 105-X12)		34
Rubbing dry	(ISO 105-X12)		4

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

# **Standards**

EN 16732 - class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1;	QM System according BS EN ISO 9001:2008



# **S60 Broken Twill tape Closed End** Spiral zip (#5)



# **Dimensions** (approx.)

Chain width:	6 mm
Chain thickness:	1,9 mm
Single tape widths:	16/21 mm
Length of tape ends:	top: 21±2 mm
	bottom:21±2mm

### **Features**

Woven polyester tape;

Slider body and puller out of die casted zinc.

Top stop and bottom stops – metal, pin or plastic

# BT S60 CE



# Quality

Lateral strength	> 783 N
Lateral strength after reciprocation	> 705 N
Reciprocation test (durability)	> 3000 cycles
Operating force	< 4 N
Puller pull off strength	> 245 N
Slider locking strength	> 49 N
Slider over top stops	> 117 N
Lateral strength of bottom stop	> 120 N
Slider against bottom stop	> 117 N
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(The quality data represent minimum performance levels)

# <u>Fastness</u>

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		34	
Rubbing dry	(ISO 105-X12)		4	
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(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

## **Standards**

EN 16732 – class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1;	QM System according BS EN ISO 9001:2008

# Main uses Ladies wear Men's wear Children's wear Down jackets Back packs / Sports bags Luggage and travel goods Knitwear



# **S60 Broken Twill tape Open End** Spiral zip (#5)



# **Dimensions** (approx.)

Chain width:	6 mm
Chain thickness:	1,9 mm
Single tape widths:	16/21 mm
Length of tape ends:	top: 21±2 mm

# **Features**

Woven polyester tape;

Slider body and puller out of die casted zinc

Top stop - metal or plastic

Open end components out of zinc

# BT S60 OE



# Quality

Lateral strength	> 783 N
Lateral strength after reciprocation	> 705 N
Reciprocation test (durability)	> 3000 cycles
Operating force	< 4 N
Puller pull off strength	> 245 N
Slider locking strength	> 49 N
Slider over top stops	> 117 N
Lateral strength of open end	> 117 N
Box pull off strength	> 98 N
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(The quality data represent minimum performance levels)

# **Fastness**

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		34	
Rubbing dry	(ISO 105-X12)		4	
(T) ( )		1 1 1 1	C 0 1 2 6 1 1	201

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

# **Standards**

EN 16732 – class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1;	QM System according BS EN ISO 9001:2008

Main uses
Ladies wear

Men's wear

Children's wear

Down jackets

Back packs / Sports bags

Luggage and travel goods

Knitwear



# S60 Broken Twill tape Two Way **Open End**

Spiral zip (#5)





# **Dimensions** (approx.)

Chain width:	6 mm
Chain thickness:	1,9 mm
Single tape widths:	16/21 mm
Length of tape ends:	top: 21±2 mm

# **Features**

Woven polyester tape;

Luggage and travel goods

Knitwear

Slider body and puller out of die casted zinc

Top stop - metal

Open end components out of zinc

# **BT S60 2WOE**



# Quality

Lateral strength	> 783 N
Lateral strength after reciprocation	> 705 N
Reciprocation test (durability)	> 3000 cycles
Operating force	< 4 N
Puller pull off strength	> 245 N
Slider locking strength	> 49 N
Slider over top stops	> 117 N
Slider over bottom parts	> 90 N
Box pull off strength	> 98 N

(The quality data represent minimum performance levels)

# **Fastness**

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(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

# **Standards**

EN 16732 – class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1;	QM System according BS EN ISO 9001:2008



# S60 Broken Twill tape Two Way Close End X-Form

Spiral zip (#5)





# **Dimensions** (approx.)

Chain width:	6 mm
Chain thickness:	1,9 mm
Single tape widths:	16/21 mm
Length of tape ends:	top: 21±2 mm
	bottom:21±2mm

## **Features**

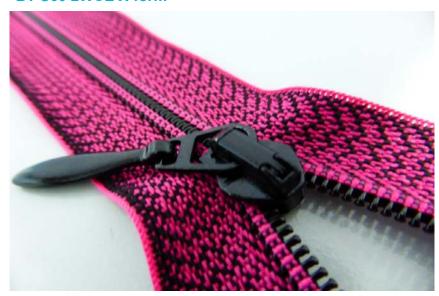
Main uses Ladies wear Men's wear Children's wear Down jackets

Woven polyester tape;

Slider body and puller out of die casted zinc.

Top stop and bottom stops - metal

# **BT S60 2WCE X-form**



# Quality

Lateral strength	> 783 N
Lateral strength after reciprocation	> 705 N
Reciprocation test (durability)	> 3000 cycles
Operating force	< 4 N
Puller pull off strength	> 245 N
Slider locking strength	> 49 N
Slider over top stops	> 117 N

(The quality data represent minimum performance levels)

# **Fastness**

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		34	
Rubbing dry	(ISO 105-X12)		4	
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(These fastness grades represent minimum performance levels and, in practice, the majority of shades will

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DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1;	QM System according BS EN ISO 9001:2008

Back packs / Sports bags Luggage and travel goods exceed these levels) Knitwear **Standards** 



# **S60 Broken Twill tape Two Way Close End O-Form**

Spiral zip (#5)



# **Dimensions** (approx.)

Chain width:	6 mm
Chain thickness:	1,9 mm
Single tape widths:	16/21 mm
Length of tape ends:	top: 21±2 mm
	bottom:21±2mm

## **Features**

Main uses
Ladies wear

Woven polyester tape

Slider body and puller out of die casted zinc

Top stop and bottom stops – metal

# **BT S60 2WCE O-form**



# Quality

Lateral strength	> 783 N
Lateral strength after reciprocation	> 705 N
Reciprocation test (durability)	> 3000 cycles
Operating force	< 4 N
Puller pull off strength	> 245 N
Slider locking strength	> 49 N
Slider over top stops	> 117 N
Lateral strength of bottom stop	> 120 N
Slider against bottom stop	> 117 N

(The quality data represent minimum performance levels)

# **Fastness**

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
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Rubbing dry	(ISO 105-X12)		4	
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(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

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