

S54 Closed End Invisible zip (#4)



Dimensions (approx.)

Chain width:	5 mm
Chain thickness:	1,5 mm
Single tape widths:	11 mm
Length of tape ends:	top: 15±2 mm
	bottom:15±2mm

Features

Woven polyester tape

Slider body and puller out of die casted zinc

Welded top and bottom stops



Quality

S54 CE

Quality	
Lateral strength	> 441 N
Lateral strength after reciprocation	> 396 N
Operating force	< 4 N
Reciprocation test (durability)	> 500 cycles
Pull off strength of puller	> 90 N
Slider locking strength	> 34 N
Slider over top stops	> 69 N
Lateral strength of bottom stop	> 60 N
Slider against bottom stop	> 59 N
(The quality data represent minimum performance	e levels)

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Fastness

		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
Dry-cleaning	(ISO 105-D01)	4	34
Light	(ISO 105-B02)	5	
Rubbing wet	(ISO 105-X12)		34
Rubbing dry	(ISO 105-X12)		4

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

Standards

EN 16732 – class B	CPSIA HR4040
BS 3084:2006	F963
DIN 3416 –19	EN71
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008

Main uses
Skirts
Dresses
Knitwear
Blouses
Ladies trousers
Light to medium weight fabrics

Care should be taken with side seam/through the waistband styles to allow room for slider.