

## **CutWork S40 Continuous Chain** Spiral zip (#3)



## **CutWork S40 CC**

## **Dimensions** (approx.)

Chain width:	4 mm
Chain thickness:	1,5 mm
Single tape widths:	12/16 mm

## **Features**



## Quality

Lateral strength	> 392 N
Lateral strength after reciprocation	> 353 N
Operating force	< 4 N
Reciprocation (durability)	> 500 cycles

<sup>(</sup>The quality data represent minimum performance levels)

## **Fastness**

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		34	
Rubbing dry	(ISO 105-X12)		4	
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(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

## Decoration tape on hems, festoon **Standards**

EN 16732 – class B	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008

Main uses Dresses Skirts **Pockets** Corsetry Underwear

Blouses

edgings

Woven polyester tape;

www.coatsindustrial.com

Ladies hand bags - in pockets



# **CutWork S40 Closed End**

Spiral zip (#3)





## **CutWork S40 CE**

**Dimensions** (approx.)

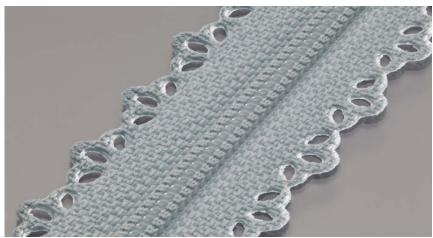
Chain width:	4 mm
Chain thickness:	1,5 mm
Single tape widths:	12/16 mm
Length of tape ends:	top: 15±2 mm
	bottom:15±4mm

## **Features**

Woven polyester tape;

Slider body & Puller material - die casted zinc, puller also available in Stamped / Pressed Steel and Brass.

Top stops and bottom stops can be metal or ultrasonically welded



Quality

Lateral strength	> 392 N
Lateral strength after reciprocation	> 353 N
Operating force	< 4 N
Reciprocation (durability)	> 500 cycles
Pull off strength of puller	> 90 N
Slider locking strength	> 20 N
Slider over top stops	> 78 N
Lateral strength of bottom stop	> 78 N
Slider against bottom stop	> 60 N
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(The quality data represent minimum performance levels)

## **Fastness**

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		34	
Rubbing dry	(ISO 105-X12)		4	
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## **Standards**

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Decoration tape on hems, festoon

Ladies hand bags - in pockets

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Underwear

**Blouses** 

edgings