

S60 Continuous Chain

Spiral zip (#5)





S60 CC

Dimensions (approx.)

Chain width:	6 mm
Chain thickness:	1,9 mm
Single tape widths:	16/21 mm

Features

Woven polyester tape;

Also available in Water Repellent and Flame Retardant finish



Quality

Lateral strength	> 783 N
Lateral strength after reciprocation	> 705 N
Reciprocation test (durability)	> 3000 cycles
Operating force	< 4 N

(The quality data represent minimum performance levels)

Fastness

lain uses			Change	Staining	
portswear	Washing 60° C	(ISO 105-C06)	4	4	
portswear	Water	(ISO 105-E01)	4	4	
/ork wear	Dry-cleaning	(ISO 105-D01)	4	34	
veralls	Light	(ISO 105-B02)	5		
eather goods	Rubbing wet	(ISO 105-X12)		34	
and bags	Rubbing dry	(ISO 105-X12)		4	
	(These fastness grade	s represent minimum perfor	mance levels and, in pr	actice, the majority of shades	s will

exceed these levels)

Standards

EN 16732 – class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1;	QM System according BS EN ISO 9001:2008

Ov Lea На Footwear Luggage Sleeping bags

Mattresses Home textile Automotive



S60 Closed End

Spiral zip (#5)





S60 CE

Dimensions (approx.)

Chain width:	6 mm
Chain thickness:	1,9 mm
Single tape widths:	16/21 mm
Length of tape ends:	top: 21±2 mm
	bottom:21±2mm

Features

Woven polyester tape; available also in Water Repellent and Flame Retardant finish

Slider body and puller out of die casted zinc.

Top stop and bottom stops – metal, pin or plastic



Quality

Lateral strength	> 783 N
Lateral strength after reciprocation	> 705 N
Reciprocation test (durability)	> 3000 cycles
Operating force	< 4 N
Puller pull off strength	> 245 N
Slider locking strength	> 49 N
Slider over top stops	> 117 N
Lateral strength of bottom stop	> 120 N
Slider against bottom stop	> 117 N
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(The quality data represent minimum performance levels)

Fastness

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		34	
Rubbing dry	(ISO 105-X12)		4	
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(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

Standards

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BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1;	QM System according BS EN ISO 9001:2008

Upholstery Automotive



S60 Open End

Spiral zip (#5)





S60 OE

Dimensions (approx.)

Chain width:	6 mm
Chain thickness:	1,9 mm
Single tape widths:	16/21 mm
Length of tape ends:	top: 21±2 mm

Features

Woven polyester tape; also available with Water Repellent and Flame Retardant finish; with marking points, interchangeable, 0 distance; Picta printing

Slider body and puller out of die casted zinc

Top stop - metal or plastic

Open end components out of zinc



Quality

Lateral strength	> 783 N
Lateral strength after reciprocation	> 705 N
Reciprocation test (durability)	> 3000 cycles
Operating force	< 4 N
Puller pull off strength	> 245 N
Slider locking strength	> 49 N
Slider over top stops	> 117 N
Lateral strength of open end	> 117 N
Box pull off strength	> 98 N

(The quality data represent minimum performance levels)

Fastness

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		34	
Rubbing dry	(ISO 105-X12)		4	
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(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

Standards

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BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1;	QM System according BS EN ISO 9001:2008

Main uses
Sportswear
Knitwear
Work wear
Overalls
Leather goods
Mattresses
Home textile
Upholstery
Automotive
Outdoor goods; tents
Sleeping bags



S60 Two Way Close End O-Form Spiral zip (#5)





S60 2WCE O-form

Dimensions (approx.)

Chain width:	6 mm
Chain thickness:	1,9 mm
Single tape widths:	16/21 mm
Length of tape ends:	top: 21±2 mm
	bottom:21±2mm

Features

Main uses Sportswear Work wear Overalls

Woven polyester tape; also available in Water Repellent and Flame Retardant finish

Slider body and puller out of die casted zinc

Top stop and bottom stops – metal



Quality

Lateral strength	> 783 N
Lateral strength after reciprocation	> 705 N
Reciprocation test (durability)	> 3000 cycles
Operating force	< 4 N
Puller pull off strength	> 245 N
Slider locking strength	> 49 N
Slider over top stops	> 117 N
Lateral strength of bottom stop	> 120 N
Slider against bottom stop	> 117 N

(The quality data represent minimum performance levels)

Fastness

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		34	
Rubbing dry	(ISO 105-X12)		4	
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(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

Standards

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BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1;	QM System according BS EN ISO 9001:2008

Leather goods Outdoor goods Luggage Hand bags Sleeping bags Home textiles Automotive



S60 Two Way Close End X-Form Spiral zip (#5)



S60 2WCE X-form

Dimensions (approx.)

Chain width:	6 mm
Chain thickness:	1,9 mm
Single tape widths:	16/21 mm
Length of tape ends:	top: 21±2 mm
	bottom:21±2mm

Features

Woven polyester tape; available also in Water Repellent and Flame retardant finish

Slider body and puller out of die casted zinc

Top stop and bottom stops – metal



Quality

Lateral strength	> 783 N
Lateral strength after reciprocation	> 705 N
Reciprocation test (durability)	> 3000 cycles
Operating force	< 4 N
Puller pull off strength	> 245 N
Slider locking strength	> 49 N
Slider over top stops	> 117 N

(The quality data represent minimum performance levels)

Fastness

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		34	
Rubbing dry	(ISO 105-X12)		4	
(These factness grades represent minimum performance levels and in practice, the majority of shades will			_	

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Standards

EN 16732 – class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1;	QM System according BS EN ISO 9001:2008

casted zinc

Sportswear
Work wear
Overalls
Leather goods
Outdoor goods
Luggage
Hand bags
Sleeping bags
Home textile
Automotive

Main uses