

S40 Continuous Chain HydroF Spiral zip (#3)



S40 CC HydroF

Dimensions (approx.)

Chain width: 4 mm

Chain thickness: 1,53 -/+ 0,5 mm

Single tape widths: 12 mm

Features

Woven polyester tape with PU coating film.



Quality

Lateral strength	> 392 N
Lateral strength after reciprocation	> 353 N
Operating force	< 7 N
Reciprocation (durability)	> 500 cycles

(The quality data represent minimum performance levels)

Main uses

Outdoor apparel - pockets

Luggage - pockets

Fastness

	Change	Staining
(ISO 105-C06)	4	4
(ISO 105-E01)	4	4
(ISO 105-D01)	4	34
(ISO 105-B02)	5	
(ISO 105-X12)		4
(ISO 105-X12)		3-4
	(ISO 105-E01) (ISO 105-D01) (ISO 105-B02) (ISO 105-X12)	(ISO 105-C06) 4 (ISO 105-E01) 4 (ISO 105-D01) 4 (ISO 105-B02) 5 (ISO 105-X12)

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

Standards

EN 16732 - class B	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008



S40 Closed End HydroF

Spiral zip (#3)





S40 CE HydroF

Dimensions (approx.)

Chain width:	4 mm
Chain thickness:	1,5 mm
Single tape widths:	12 mm
Length of tape ends:	top: 20±4 mm
	bottom:16±4mm

Features

Woven polyester tape; PU coated surface.

Slider body & Puller material - die casted zinc, puller also available in Stamped / Pressed Steel and Brass.

Top stops and bottom stops can be metal or ultrasonically welded



Quality

Lateral strength	> 392 N
Lateral strength after reciprocation	> 353 N
Operating force	< 7 N
Reciprocation (durability)	> 500 cycles
Pull off strength of puller	> 90 N
Slider locking strength	> 20 N
Slider over top stops	> 78 N
Lateral strength of bottom stop	> 78 N
Slider against bottom stop	> 60 N

(The quality data represent minimum performance levels)

Main uses

Outdoor apparel - pockets

Luggage - pockets

Fastness

		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
Dry-cleaning	(ISO 105-D01)	4	34
Light	(ISO 105-B02)	5	
Rubbing wet	(ISO 105-X12)		4
Rubbing dry	(ISO 105-X12)		3-4
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(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

Standards

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