

P80 Continuous Chain

Plastic moulded zip (#8)





P80 CC

Dimensions (approx.)

Chain width:	7,6 - 8,6 mm
Chain thickness:	3,9 mm
Single tape widths:	17 mm

Features

Woven polyester tape; available also as interchangeable

Moulded components made of POM (PolyOxyMethylene)



Quality

Lateral strength	> 490 N
Lateral strength after reciprocation	> 441 N
Operating force	< 6 N
Reciprocation test (durability)	> 500 cycles
Member slippage	> 69 N
Member pull off	> 78 N

(The quality data represent minimum performance levels)

Fastness

Main uses
Mattresses
Luggage
Work wear
Outdoor goods

		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
Dry-cleaning	(ISO 105-D01)	4	34
Light	(ISO 105-B02)	5	
Rubbing wet	(ISO 105-X12)		3 4
Rubbing dry	(ISO 105-X12)		4

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

Standards

EN 16732 – class D	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008



P80 Closed End

Plastic moulded zip (#8)





P80 CE

Dimensions (approx.)

Chain width:	7,6 - 8,6 mm
Chain thickness:	3,9 mm
Single tape widths:	17 mm
Length of tape ends:	top: 21±3 mm
	bottom:21±3mm

Features

Main uses Sportswear Ski clothes

Overalls Work wear

Knitwear Jogging suits

Outdoor goods Luggage Sleeping bags Mattresses

Jackets and coats

Woven polyester tape;

Slider body out of die casted zinc,

Moulded components made of POM (PolyOxyMethylene)



Quality

Lateral strength	> 490 N
Lateral strength after reciprocation	> 441 N
Operating force	< 6 N
Reciprocation test (durability)	> 500 cycles
Pull off strength of puller	> 294 N
Slider locking strength	> 59 N
Slider over top stops	> 147 N
Lateral strength of bottom stop	> 120 N
Slider against bottom stop	> 147 N
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(The quality data represent minimum performance levels)

Fastness

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		3 4	
Rubbing dry	(ISO 105-X12)		4	
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Standards

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puller out of zinc.

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P80 Open End

Plastic moulded zip (#8)





P80 OE

Dimensions (approx.)

Chain width:	7,6 - 8,6 mm
Chain thickness:	3,9 mm
Single tape widths:	17 mm
Length of tape ends:	top: 21±3 mm

Features

Main uses Sportswear **Sweatshirts** Jogging suits Work wear

Woven polyester tape; available also as interchangeable

Slider body out of die casted zinc, puller out of zinc

(PolyOxyMethylene)



Quality

Lateral strength	> 490 N
Lateral strength after reciprocation	> 441 N
Operating force	< 6 N
Reciprocation test (durability)	> 500 cycles
Pull off strength of puller	> 294 N
Slider locking strength	> 59 N
Slider over top stops	> 147 N
Lateral strength of open end	> 176 N
Box pull off strength	> 147 N
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(The quality data represent minimum performance levels)

Fastness

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		3 4	
Rubbing dry	(ISO 105-X12)		4	
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Standards

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DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008

Moulded components made of POM

Knitwear Jackets and coats Ski clothes Leather goods Outdoor goods Sleeping bags Mattresses



P80 Two Way Open End

Plastic moulded zip (#8)





P80 2WOE

Dimensions (approx.)

Chain width:	7,6 - 8,6 mm
Chain thickness:	3,9 mm
Single tape widths:	17 mm
Length of tape ends:	top: 21±3 mm

Features

Slider body out of die casted zinc,

Moulded components made of POM



Quality

Lateral strength	> 490 N
Lateral strength after reciprocation	> 441 N
Operating force	< 6 N
Reciprocation test (durability)	> 500 cycles
Pull off strength of puller	> 294 N
Slider locking strength	> 59 N
Slider over bottom parts	> 120 N
Lateral strength of bottom end	> 176 N
(The quality data represent minimum performance levels)	

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Fastness

	Change	Staining
(ISO 105-C06)	4	4
(ISO 105-E01)	4	4
(ISO 105-D01)	4	34
(ISO 105-B02)	5	
(ISO 105-X12)		3 4
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Standards

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BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008

Main uses Sportswear **Sweatshirts** Jogging suits Work wear Knitwear

Woven polyester tape;

puller out of zinc

(PolyOxyMethylene)

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Jackets and coats

Ski clothes

Leather goods Sleeping bags Outdoor goods



P80 Two Way Closed End X-Form

Plastic moulded zip (#8)





P80 2WCE X-form

Dimensions (approx.)

Chain width:	7,6 - 8,6 mm
Chain thickness:	3,9 mm
Single tape widths:	17 mm
Length of tape ends:	top: 21±3 mm
	bottom:21±3mm

Features

Woven polyester tape;

Slider body out of die casted zinc, puller out of zinc.

Moulded components made of POM (PolyOxyMethylene)



Quality

Lateral strength	> 490 N
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Operating force	< 6 N
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Slider locking strength	> 59 N
Slider over top stops	> 147 N
Member pull off strength	> 78 N
Member slippage strength	> 69 N
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(The quality data represent minimum performance levels)

Fastness

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		3 4	
Rubbing dry	(ISO 105-X12)		4	
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Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008

Main uses Work wear Overalls

Sleeping bags Luggage Outdoor goods

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P80 Two Way Closed End O-Form

Plastic moulded zip (#8)





P80 2WCE O-form

Dimensions (approx.)

Chain width:	7,6 - 8,6 mm
Chain thickness:	3,9 mm
Single tape widths:	17 mm
Length of tape ends:	top: 21±3 mm
	bottom:21±3mm

Features

Woven polyester tape;

Slider body out of die casted zinc, puller out of zinc.

Moulded components made of POM (PolyOxyMethylene)



Quality

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Lateral strength of bottom stop	> 120 N
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Fastness

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Work wear Overalls	Washing 60° C	(ISO 105-C06)	4	4	
	Water	(ISO 105-E01)	4	4	
	Dry-cleaning	(ISO 105-D01)	4	34	
Sleeping bags	Light	(ISO 105-B02)	5		
Luggage	Rubbing wet	(ISO 105-X12)		3 4	
Outdoor goods	Rubbing dry	(ISO 105-X12)		4	
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