

# **P60 Continuous Chain**

# Plastic moulded zip (#5)





### **P60 CC**

### **Dimensions** (approx.)

Chain width:	6 mm
Chain thickness:	2,8 mm
Single tape widths:	16 mm

### **Features**

Woven polyester tape; available also with marking points and interchangeable

Moulded components made of POM (PolyOxyMethylene)



### Quality

> 392 N
> 352 N
< 4 N
> 500 cycles
> 49 N
> 49 N

(The quality data represent minimum performance levels)

### **Fastness**

Main uses
Mattresses
Luggage
Work wear

		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
Dry-cleaning	(ISO 105-D01)	4	34
Light	(ISO 105-B02)	5	
Rubbing wet	(ISO 105-X12)		3 4
Rubbing dry	(ISO 105-X12)		4
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(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

### **Standards**

EN 16732 – class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1;	QM System according BS EN ISO 9001:2008



## **P60 Closed End**

# Plastic moulded zip (#5)





### **P60 CE**

### **Dimensions** (approx.)

Chain width:	6 mm
Chain thickness:	2,8 mm
Single tape widths:	16 mm
Length of tape ends:	top: 21±3 mm
	bottom:21±3mm

### **Features**

Slider body out of die casted zinc,

Moulded components made of POM (PolyOxyMethylene)



### Quality

Lateral strength	> 392 N
Lateral strength after reciprocation	> 352 N
Operating force	< 4 N
Reciprocation test (durability)	> 500 cycles
Pull off strength of puller	> 245 N
Slider locking strength	> 49 N
Slider over top stops	> 117 N
Lateral strength of bottom stop	> 60 N
Slider against bottom stop	> 88 N
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(The quality data represent minimum performance levels)

### **Fastness**

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		3 4	
Rubbing dry	(ISO 105-X12)		4	
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(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

# **Standards**

EN 16732 – class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1;	QM System according BS EN ISO 9001:2008

Main uses Sportswear Ski clothes

overalls Work wear

Knitwear Jogging suits

Hand bags Luggage Sleeping bags Mattresses

Jackets and coats

Woven polyester tape;

puller out of zinc.

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# P60 Open End

# Plastic moulded zip (#5)





### **P60 OE**

**Dimensions** (approx.)

Chain width:	6 mm
Chain thickness:	2,8 mm
Single tape widths:	16 mm
Length of tape ends:	top: 21±3 mm

### **Features**

Main uses Sportswear

Woven polyester tape; available also with marking points and interchangeable

Slider body out of die casted zinc, puller out of zinc

Moulded components made of POM (PolyOxyMethylene)



Quality

Lateral strength	> 392 N
Lateral strength after reciprocation	> 352 N
Operating force	< 4 N
Reciprocation test (durability)	> 500 cycles
Pull off strength of puller	> 245 N
Slider locking strength	> 49 N
Slider over top stops	> 117 N
Lateral strength of open end	> 147 N
Box pull off strength	> 117 N
(7)	

(The quality data represent minimum performance levels)

### **Fastness**

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		3 4	
Rubbing dry	(ISO 105-X12)		4	
/Those feetness grade	ronrocent minimum nerfer	manaa layala and in nr	action the majority of chades	verill

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

### **Standards**

EN 16732 – class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1;	QM System according BS EN ISO 9001:2008

Sweatshirts Jogging suits Work wear Knitwear Jackets and coats Ski clothes Leather goods Luggage Sleeping bags Mattresses



# P60 Two Way Open End

Plastic moulded zip (#5)





### **P60 2WOE**

### **Dimensions** (approx.)

Chain width:	6 mm
Chain thickness:	2,8 mm
Single tape widths:	16 mm
Length of tape ends:	top: 21±3 mm

### **Features**

Main uses Sportswear Sweatshirts Jogging suits Work wear Knitwear

Woven polyester tape; available also with marking points and interchangeable

Slider body out of die casted zinc, puller out of zinc

(PolyOxyMethylene)



### Quality

Lateral strength	> 392 N
Lateral strength after reciprocation	> 352 N
Operating force	< 4 N
Reciprocation test (durability)	> 500 cycles
Pull off strength of puller	> 245 N
Slider locking strength	> 49 N
Slider over bottom parts	> 90 N
Lateral strength of bottom end	> 147 N
(The quality data represent minimum performance	e levele)

(The quality data represent minimum performance levels)

### **Fastness**

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		3 4	
Rubbing dry	(ISO 105-X12)		4	
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(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

# **Standards**

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BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1;	QM System according BS EN ISO 9001:2008

# Moulded components made of POM

Sleeping bags Outdoor goods

Jackets and coats

Ski clothes

Leather goods



# **P60 Two Way Closed End X-Form**

Plastic moulded zip (#5)





### P60 2WCE X-form

### **Dimensions** (approx.)

Chain width:	6 mm
Chain thickness:	2,8 mm
Single tape widths:	16 mm
Length of tape ends:	top: 21±3 mm
	bottom:21±3mm

### **Features**

Woven polyester tape;

Slider body out of die casted zinc, puller out of zinc.

Moulded components made of POM (PolyOxyMethylene)



### Quality

Lateral strength	> 392 N
Lateral strength after reciprocation	> 352 N
Operating force	< 4 N
Reciprocation test (durability)	> 500 cycles
Pull off strength of puller	> 245 N
Slider locking strength	> 49 N
Slider over top stops	> 117 N
Member pull off strength	> 49 N
Member slippage strength	> 49 N

(The quality data represent minimum performance levels)

### **Fastness**

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		3 4	
Rubbing dry	(ISO 105-X12)		4	
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(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

### **Standards**

EN 16732 – class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1;	QM System according BS EN ISO 9001:2008

# Main uses Work wear Overalls Sleeping bags Luggage

Hand bags



# **P60 Two Way Closed End O-Form**

Plastic moulded zip (#5)





### P60 2WCE O-form

### **Dimensions** (approx.)

Chain width:	6 mm
Chain thickness:	2,8 mm
Single tape widths:	16 mm
Length of tape ends:	top: 21±3 mm
	bottom:21±3mm

### **Features**

Woven polyester tape;

Slider body out of die casted zinc, puller out of zinc.

Moulded components made of POM (PolyOxyMethylene)



### Quality

Lateral strength	> 392 N
Lateral strength after reciprocation	> 352 N
Operating force	< 4 N
Reciprocation test (durability)	> 500 cycles
Pull off strength of puller	> 245 N
Slider locking strength	> 49 N
Lateral strength of bottom stop	> 60 N
Slider against bottom stop	> 88 N
(The quality data represent minimum performance	a lovels)

(The quality data represent minimum performance levels)

### **Fastness**

Main uses	<del></del>
Work wear	<u>v</u>
Overalls	<u>v</u>
Sleeping bags	L
Luggage	R
Hand bags	R

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		3 4	
Rubbing dry	(ISO 105-X12)		4	

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

### **Standards**

EN 16732 – class C	CPSIA HR4040;	
BS 3084:2006;	F963;	
DIN 3416 – 19;	EN71;	
Oeko-Tex 100 Class 1;	QM System according BS EN ISO 9001:2008	