

P80 Contrast Continuous Chain Plastic moulded zip (#8)





P80 CC Contrast

Dimensions (approx.)			
Chain width:	7,6 - 8,6 mm		
Chain thickness:	3,9 mm		
Single tape widths:	17 mm		

Features

Woven polyester tape; available also as interchangeable

Moulded components made of POM (PolyOxyMethylene)



Quality

Quanty	
Lateral strength	> 490 N
Lateral strength after reciprocation	> 441 N
Operating force	< 6 N
Reciprocation test (durability)	> 500 cycles
Member slippage	> 69 N
Member pull off	> 78 N
(The quality data represent minimum performance	a levels)

(The quality data represent minimum performance levels)

Main uses
Main uses
Mattresses
Luggage
Work wear
Outdoor goods

Fastness

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		3 4	
Rubbing dry	(ISO 105-X12)		4	

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

Standards

Oeko-Tex 100 Class 1;	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
QM System according BS EN ISO 9001:2008	



P80 Contrast Closed End Plastic moulded zip (#8)





P80 CE Contrast

Dimensions (approx.)

Chain width:	7,6 - 8,6 mm
Chain thickness:	3,9 mm
Single tape widths:	17 mm
Length of tape ends:	top: 21±3 mm
	bottom:21±3mm

Features

Woven polyester tape;

Slider body out of die casted zinc, puller out of zinc.

Moulded components made of POM (PolyOxyMethylene)



Quality

Quanty	
Lateral strength	> 490 N
Lateral strength after reciprocation	> 441 N
Operating force	< 6 N
Reciprocation test (durability)	> 500 cycles
Pull off strength of puller	> 294 N
Slider locking strength	> 59 N
Slider over top stops	> 147 N
Lateral strength of bottom stop	> 120 N
Slider against bottom stop	> 147 N
(The quality data represent minimum performance	e levels)

Fastness

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		3 4	
Rubbing dry	(ISO 105-X12)		4	

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

Standards

Oeko-Tex 100 Class 1;	CPSIA HR4040;	
BS 3084:2006;	F963;	
DIN 3416 – 19;	EN71;	
QM System according BS EN ISO 9001:2008		

Sportswear Ski clothes Jackets and coats Overalls Work wear Knitwear Jogging suits Outdoor goods Luggage Sleeping bags Mattresses

Main uses



P80 Contrast Open End Plastic moulded zip (#8)

P80 OE Contrast





Dimensions (approx.)

Chain width:	7,6 - 8,6 mm
Chain thickness:	3,9 mm
Single tape widths:	17 mm
Length of tape ends:	top: 21±3 mm

Features

Woven polyester tape; available also as interchangeable

Slider body out of die casted zinc, puller out of zinc

Moulded components made of POM (PolyOxyMethylene)



Quality

Quanty	
Lateral strength	> 490 N
Lateral strength after reciprocation	> 441 N
Operating force	< 6 N
Reciprocation test (durability)	> 500 cycles
Pull off strength of puller	> 294 N
Slider locking strength	> 59 N
Slider over top stops	> 147 N
Lateral strength of open end	> 176 N
Box pull off strength	> 147 N
(The quality data represent minimum performance	e levels)

(The quality data represent minimum performance lev

Fastness

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		3 4	
Rubbing dry	(ISO 105-X12)		4	

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

Standards

Oeko-Tex 100 Class 1;	CPSIA HR4040;	
BS 3084:2006;	F963;	
DIN 3416 – 19;	EN71;	
QM System according BS EN ISO 9001:2008		

Sportswear Sweatshirts Jogging suits Work wear Knitwear Jackets and coats Ski clothes Leather goods Outdoor goods Sleeping bags

Mattresses

Main uses



P80 Two Way Closed End O-Form Plastic moulded zip (#8)





P80 2WCE O-form Contrast

Dimensions (approx.)

Chain width:	7,6 - 8,6 mm
Chain thickness:	3,9 mm
Single tape widths:	17 mm
Length of tape ends:	top: 21±3 mm
	bottom:21±3mm

Features

Woven polyester tape;

Slider body out of die casted zinc, puller out of zinc.

Moulded components made of POM (PolyOxyMethylene)



Quality

Quanty	
Lateral strength	> 490 N
Lateral strength after reciprocation	> 441 N
Operating force	< 6 N
Reciprocation test (durability)	> 500 cycles
Pull off strength of puller	> 294 N
Slider locking strength	> 59 N
Lateral strength of bottom stop	> 120 N
Slider against bottom stop	> 147 N

(The quality data represent minimum performance levels)

Fastness

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		3 4	
Rubbing dry	(ISO 105-X12)		4	

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

Standards

Oeko-Tex 100 Class 1;	CPSIA HR4040;	
BS 3084:2006;	F963;	
DIN 3416 – 19;	EN71;	
QM System according BS EN ISO 9001:2008		

Main uses
Work wear
Overalls
Sleeping bags
Luggage
Outdoor goods



P80 Two Way Closed End X-Form Plastic moulded zip (#8)





P80 2WCE X-form Contrast

Dimensions (approx.)

Chain width:	7,6 - 8,6 mm
Chain thickness:	3,9 mm
Single tape widths:	17 mm
Length of tape ends:	top: 21±3 mm
	bottom:21±3mm

Features

Woven polyester tape;

Slider body out of die casted zinc, puller out of zinc.

Moulded components made of POM (PolyOxyMethylene)



Quality

duality	
Lateral strength	> 490 N
Lateral strength after reciprocation	> 441 N
Operating force	< 6 N
Reciprocation test (durability)	> 500 cycles
Pull off strength of puller	> 294 N
Slider locking strength	> 59 N
Slider over top stops	> 147 N
Member pull off strength	> 78 N
Member slippage strength	> 69 N
(The quality data represent minimum performance	e levels)

Fastness

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		3 4	
Rubbing dry	(ISO 105-X12)		4	

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

Standards

Oeko-Tex 100 Class 1;	CPSIA HR4040;	
BS 3084:2006;	F963;	
DIN 3416 – 19;	EN71;	
QM System according BS EN ISO 9001:2008		

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1	Main uses
١	Work wear
(Overalls
ç	Sleeping bags
l	Luggage
(Outdoor goods



P80 Contrast Two Way Open End Plastic moulded zip (#8)





P80 2WOE Contrast

Dimensions (approx.)

Chain width:	7,6 - 8,6 mm
Chain thickness:	3,9 mm
Single tape widths:	17 mm
Length of tape ends:	top: 21±3 mm

Features

Woven polyester tape;

Slider body out of die casted zinc, puller out of zinc

Moulded components made of POM (PolyOxyMethylene)



Quality

duality	
Lateral strength	> 490 N
Lateral strength after reciprocation	> 441 N
Operating force	< 6 N
Reciprocation test (durability)	> 500 cycles
Pull off strength of puller	> 294 N
Slider locking strength	> 59 N
Slider over bottom parts	> 120 N
Lateral strength of bottom end	> 176 N
(The quality data represent minimum performance	

(The quality data represent minimum performance levels)

Fastness

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		3 4	
Rubbing dry	(ISO 105-X12)		4	

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

Standards

Oeko-Tex 100 Class 1;	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
QM System according BS EN ISO 9001:2008	

Main uses
Sportswear
Sweatshirts
Jogging suits
Work wear
Knitwear
Jackets and coats
Ski clothes
Leather goods
Sleeping bags
Outdoor goods