



### LUX6 CC

#### Dimensions (approx.)

Chain width:	6 mm
Chain thickness:	2,4 mm
Single tape widths:	15 mm

#### Features

Woven polyester tape;  
available also in 100% cotton for post dyeing

Slider body out of die casted zinc,  
puller out of zinc or punched steel

Chain members from: brass, copper,  
nickel free, etc

Galvanic finishes: vast variety (pls.  
see plating card)



#### Quality

Lateral strength	> 538 N
Lateral strength after reciprocation	> 485 N
Operating force	< 4 N
Reciprocation (durability)	> 500 cycles
Member slippage strength	> 54 N
Member pull off strength	> 59 N

(The quality data represent minimum performance levels)

#### Main uses

High end jeans and trousers
Luxury leather apparel
Luxury leather accessories
High end footwear
Luxury hand bags
Luxury luggage

#### Fastness

		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
Dry-cleaning	(ISO 105-D01)	4	3...4
Light	(ISO 105-B02)	5	
Rubbing wet	(ISO 105-X12)		3... 4
Rubbing dry	(ISO 105-X12)		4

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

#### Standards

EN 16732 – class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008



## LUX6 CE

### Dimensions (approx.)

Chain width:	6 mm
Chain thickness:	2,4 mm
Single tape widths:	15 mm
Length of tape ends:	top: 20±2 mm bottom: 20±2mm

### Features

Woven polyester tape;  
available also in 100% cotton for post dyeing

Slider body out of die casted zinc,  
puller out of zinc or punched steel

Chain members from: brass, copper,  
nickel free, etc

Galvanic finishes: vast variety (pls.  
see plating card)

Top stops and bottom stops with  
members' finishing



### Quality

Lateral strength	> 538 N
Lateral strength after reciprocation	> 485 N
Operating force	< 4 N
Reciprocation (durability)	> 500 cycles
Pull off strength of puller	> 245 N
Slider locking strength	> 78 N
Slider over top stops	> 117 N
Lateral strength of bottom stop	> 100 N
Slider against bottom stop	> 108 N

(The quality data represent minimum performance levels)

### Main uses

High end jeans and trousers

High end skirts

High end knitwear

Luxury leather apparel

Luxury leather accessories

High end footwear

Luxury hand bags

Luxury luggage

### Fastness

		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
Dry-cleaning	(ISO 105-D01)	4	3...4
Light	(ISO 105-B02)	5	
Rubbing wet	(ISO 105-X12)		3... 4
Rubbing dry	(ISO 105-X12)		4

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

### Standards

EN 16732 – class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008



### LUX6 OE

#### Dimensions (approx.)

Chain width:	6 mm
Chain thickness:	2,4 mm
Single tape widths:	15 mm
Length of tape ends:	top: 21±4 mm

#### Features

Woven polyester tape;  
available also in 100% cotton for post dyeing

Slider body out of die casted zinc,  
puller out of zinc or punched steel

Chain members from: brass, copper,  
nickel free, etc

Galvanic finishes: vast variety (pls.  
see plating card)

Top stops and open end part with  
members' finishing



#### Quality

Lateral strength	> 538 N
Lateral strength after reciprocation	> 485 N
Operating force	< 4 N
Reciprocation (durability)	> 500 cycles
Pull off strength of puller	> 245 N
Slider locking strength	> 78 N
Slider over top stops	> 117 N
Lateral strength of open end	> 127 N
Slider over open end	> 120 N

(The quality data represent minimum performance levels)

#### Main uses

High end jackets
High end knitwear
Down outerwear
Luxury leather apparel
Luxury leather accessories

#### Fastness

		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
Dry-cleaning	(ISO 105-D01)	4	3...4
Light	(ISO 105-B02)	5	
Rubbing wet	(ISO 105-X12)		3... 4
Rubbing dry	(ISO 105-X12)		4

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

#### Standards

EN 16732 – class B	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008



## LUX6 2WCE O-form

### Dimensions (approx.)

Chain width:	6 mm
Chain thickness:	2,4 mm
Single tape widths:	15 mm
Length of tape ends:	top: 21±4 mm bottom: 21±4mm

### Features

Woven polyester tape;  
available also in 100% cotton for post dyeing

Slider body out of die casted zinc,  
puller out of zinc or punched steel

Chain members from: brass, copper,  
nickel free, etc

Galvanic finishes: vast variety (pls.  
see plating card)

Top stops and bottom stops with  
members' finishing



### Quality

Lateral strength	> 538 N
Lateral strength after reciprocation	> 485 N
Operating force	< 4 N
Reciprocation (durability)	> 500 cycles
Pull off strength of puller	> 245 N
Slider locking strength	> 117 N
Lateral strength of bottom stop	> 100 N
Slider against bottom stop	> 108 N

(The quality data represent minimum performance levels)

### Main uses

Luxury leather accessories
Luxury hand bags
Luxury luggage

### Fastness

		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
Dry-cleaning	(ISO 105-D01)	4	3...4
Light	(ISO 105-B02)	5	
Rubbing wet	(ISO 105-X12)		3... 4
Rubbing dry	(ISO 105-X12)		4

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

### Standards

EN 16732 – class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008



## LUX6 2WCE X-form

### Dimensions (approx.)

Chain width:	6 mm
Chain thickness:	2,4 mm
Single tape widths:	15 mm
Length of tape ends:	top: 21±4 mm bottom: 21±4mm

### Features

Woven polyester tape; available also in 100% cotton for post dyeing
Slider body out of die casted zinc, puller out of zinc or punched steel
Chain members from: brass, copper, nickel free, etc
Galvanic finishes: vast variety (pls. see plating card)
Top stops and bottom stops with members' finishing



### Quality

Lateral strength	> 538 N
Lateral strength after reciprocation	> 485 N
Operating force	< 4 N
Reciprocation (durability)	> 500 cycles
Pull off strength of puller	> 245 N
Slider locking strength	> 78 N
Slider over top stops	> 117 N

(The quality data represent minimum performance levels)

### Main uses

Luxury leather accessories
Luxury hand bags
Luxury luggage

### Fastness

		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
Dry-cleaning	(ISO 105-D01)	4	3...4
Light	(ISO 105-B02)	5	
Rubbing wet	(ISO 105-X12)		3... 4
Rubbing dry	(ISO 105-X12)		4

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

### Standards

EN 16732 – class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008



## LUX6 2WOE

### Dimensions (approx.)

Chain width:	6 mm
Chain thickness:	2,4 mm
Single tape widths:	15 mm
Length of tape ends:	top: 21±4 mm

### Features

Woven polyester tape;  
available also in 100% cotton for post dyeing

Slider body out of die casted zinc,  
puller out of zinc or punched steel

Chain members from: brass, copper,  
nickel free, etc

Galvanic finishes: vast variety (pls.  
see plating card)

Top stops and open end parts with  
members' finishing



### Quality

Lateral strength	> 538 N
Lateral strength after reciprocation	> 485 N
Operating force	< 4 N
Reciprocation (durability)	> 500 cycles
Pull off strength of puller	> 245 N
Slider locking strength	> 78 N
Slider over top stops	> 117 N
2way open end box pull off	> 98 N

(The quality data represent minimum performance levels)

### Main uses

High end jackets
High end knitwear
Down outerwear
Luxury leather apparel
Luxury leather accessories

### Fastness

		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
Dry-cleaning	(ISO 105-D01)	4	3...4
Light	(ISO 105-B02)	5	
Rubbing wet	(ISO 105-X12)		3... 4
Rubbing dry	(ISO 105-X12)		4

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

### Standards

EN 16732 – class B	CPSIA HR4040;
BS 3084:2006;	F963;
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