

HB M40 Continuous Chain Metal zip (#3)





Dimensions (approx.)

Chain width:	4,2 mm
Chain thickness:	2 mm
Single tape widths:	13 mm

Features

Woven polyester / cotton tape in herringbone pattern; Suitable for post dyeing

Chain members from brass



Quality

M40 CC

Quanty	
Lateral strength	> 392 N
Lateral strength after reciprocation	> 353 N
Operating force	< 3 N
Reciprocation (durability)	> 500 cycles
Member pull off strength	> 49 N
Member slippage strength	> 39 N
(The quality data represent minimum performance	

(The quality data represent minimum performance levels)

Fastness

		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
Dry-cleaning	(ISO 105-D01)	4	34
Light	(ISO 105-B02)	5	
Rubbing wet	(ISO 105-X12)		3 4
Rubbing dry	(ISO 105-X12)		4

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

Standards

EN 16732 – class B	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008

Main uses	
Trousers	
Children's jeans	
Casual skirts	
Pockets of light leather apparel	
Sweatshirts	
Accessories	
Hand bags	
Light weight luggage	



HB M40 Closed End Metal zip (#3)





Dimensions (approx.)

Chain width:	4,2 mm
Chain thickness:	2 mm
Single tape widths:	13 mm
Length of tape ends:	top: 20±2 mm
	bottom:17±2mm

Features

Woven polyester / cotton tape in herringbone pattern; Suitable for post dyeing

Slider body out of die casted zinc, puller out of zinc or stamped . brass/steel

Chain members from brass

Top stops and bottom stops from brass



Quality

M40 CE

Quality	
Lateral strength	> 392 N
Lateral strength after reciprocation	> 353 N
Operating force	< 3 N
Reciprocation (durability)	> 500 cycles
Pull off strength of puller	> 147 N
Slider locking strength	> 49 N
Slider over top stops	> 88 N
Lateral strength of bottom stop	> 88 N
Slider against bottom stop	> 78 N
(The quality data represent minimum performance	e levels)

data represent minimum performance levels

Fastness

		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
Dry-cleaning	(ISO 105-D01)	4	34
Light	(ISO 105-B02)	5	
Rubbing wet	(ISO 105-X12)		3 4
Rubbing dry	(ISO 105-X12)		4

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

Standards

EN 16732 – class B	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008

Main uses
Trousers
Casual skirts
Pockets of light leather apparel
Sweatshirts
Children's jeans
Accessories
Hand bags
Light weight luggage



HB M40 Open End Metal zip (#3)





Dimensions (approx.)

Chain width:	4,2 mm
Chain thickness:	2 mm
Single tape widths:	13 mm
Length of tape ends:	top: 20±2 mm

Features

Woven polyester / cotton tape in herringbone pattern; Suitable for post dyeing

Slider body out of diecasted zinc, puller out of zinc or stamped brass/steel

Chain members from brass

Top stops and bottom stops from brass

HB M40 OE



Quality

Quality	
Lateral strength	> 392 N
Lateral strength after reciprocation	> 352 N
Operating force	< 3 N
Reciprocation (durability)	> 500 cycles
Pull off strength of puller	> 147 N
Slider locking strength	> 49 N
Slider over top stops	> 88 N
Lateral strength of open end	> 78 N
Box pull off strength	> 69 N
(The quality data represent minimum performance	e levels)

(The quality data represent minimum performance levels)

Fastness

		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
Dry-cleaning	(ISO 105-D01)	4	34
Light	(ISO 105-B02)	5	
Rubbing wet	(ISO 105-X12)		3 4
Rubbing dry	(ISO 105-X12)		4

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

Standards

EN 16732 – class B	CPSIA HR4040;	
BS 3084:2006;	F963;	
DIN 3416 – 19;	EN71;	
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008	

Main uses
Jackets
Light leather apparel

Sweatshirts