

## **LUX8 Continuous Chain**

## Individually Polished Metal Teeth





#### LUX8 CC

## **Dimensions** (approx.)

Chain width:	8 mm
Chain thickness:	3 mm
Single tape widths:	19 mm

## **Features**

Main uses

Woven polyester tape; available also in 100% cotton for post dyeing

Slider body out of die casted zinc, puller out of zinc or punched steel

Chain members from: brass, copper, nickel free, etc

Galvanic finishes: vast variety (pls. see plating card)



## Quality

Lateral strength	> 734 N
Lateral strength after reciprocation	> 661 N
Operating force	< 6 N
Reciprocation (durability)	> 5000 cycles
Member slippage strength	> 88 N
Member pull off strength	> 98 N

(The quality data represent minimum performance levels)

# Leather garments Leather accessories Footwear Stone washed garments

#### **Fastness**

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		3 4	
Rubbing dry	(ISO 105-X12)		4	

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

## **Standards**

EN 16732 – class D	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008

Post dyed garments



## **LUX8 Closed End**

## Individually Polished Metal Teeth





#### **LUX8 CE**

## **Dimensions** (approx.)

Chain width:	8 mm
Chain thickness:	3 mm
Single tape widths:	19 mm
Length of tape ends:	top: 26±2 mm
	bottom:25±2mm

#### **Features**

Woven polyester tape; available also in 100% cotton for post dyeing

Slider body out of die casted zinc, puller out of zinc or punched steel

Chain members from: brass, copper, nickel free, etc

Galvanic finishes: vast variety (pls. see plating card)

Top stops and bottom stops with members' finishing



## Quality

Lateral strength	> 734 N
Lateral strength after reciprocation	> 661 N
Operating force	< 6 N
Reciprocation (durability)	> 5000 cycles
Pull off strength of puller	> 245 N
Slider locking strength	> 117 N
Slider over top stops	> 147 N
Lateral strength of bottom stop	> 240 N
Slider against bottom stop	> 100 N

(The quality data represent minimum performance levels)

#### Main uses

Leather garments
Leather accessories
Footwear
Stone washed garments

## **Fastness**

		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
Dry-cleaning	(ISO 105-D01)	4	34
Light	(ISO 105-B02)	5	
Rubbing wet	(ISO 105-X12)		3 4
Rubbing dry	(ISO 105-X12)		4
/mil 6 / 1			

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

## **Standards**

EN 16732 – class D	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008

Post dyed garments



## **LUX8 Open End**

## Individually Polished Metal Teeth





#### **LUX8 OE**

## **Dimensions** (approx.)

Chain width:	8 mm
Chain thickness:	3 mm
Single tape widths:	19 mm
Length of tape ends:	top: 26±2 mm

## **Features**

Woven polyester tape; available also in 100% cotton for post dyeing

Slider body out of die casted zinc, puller out of zinc or punched steel

Chain members from: brass, copper, nickel free, etc

Galvanic finishes: vast variety (pls. see plating card)

Top stops and open end parts with members' finishing



## **Quality**

Lateral strength	> 734 N
Lateral strength after reciprocation	> 661 N
Operating force	< 6 N
Reciprocation (durability)	> 5000 cycles
Pull off strength of puller	> 245 N
Slider locking strength	> 117 N
Slider over top stops	> 147 N
Lateral strength of open end	> 157 N
Slider over open end	> 170 N

(The quality data represent minimum performance levels)

## Main uses

Leather garments
Leather accessories
Stone washed garments
Post dyed garments

## **Fastness**

		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
Dry-cleaning	(ISO 105-D01)	4	34
Light	(ISO 105-B02)	5	
Rubbing wet	(ISO 105-X12)		3 4
Rubbing dry	(ISO 105-X12)		4
(T) ( )			e o 1 2 6 1 1 20

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

## **Standards**

EN 16732 – class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008



## LUX8 Two Way Open End Individually Polished Metal Teeth





#### **LUX8 2WOE**

**Dimensions** (approx.)

Chain width:	8 mm
Chain thickness:	3 mm
Single tape widths:	19 mm
Length of tape ends:	top: 26±2 mm

## **Features**

Woven polyester tape; available also in 100% cotton for post dyeing

Slider body out of die casted zinc, puller out of zinc or punched steel

Chain members from: brass, copper, nickel free, etc

Galvanic finishes: vast variety (pls. see plating card)

Top stops and open end parts with members' finishing



Quality

Lateral strength	> 734 N	
Lateral strength after reciprocation	> 661 N	
Operating force	< 6 N	
Reciprocation (durability)	> 5000 cycles	
Pull off strength of puller	> 245 N	
Slider locking strength	> 117 N	
Slider over top stops	> 147 N	
2way open end box pull off	> 117 N	
(The quality data represent minimum performance levels)		

(The quality data represent minimum performance levels)

Walli uses
Leather garments
Leather accessories
Stone washed garments

### **Fastness**

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		3 4	
Rubbing dry	(ISO 105-X12)		4	

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

## **Standards**

EN 16732 – class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008

Post dyed garments



# **LUX8 Two Way Closed End X-Form**

## Individually Polished Metal Teeth





## **LUX8 2WCE X-form**

## **Dimensions** (approx.)

Chain width:	8 mm
Chain thickness:	3 mm
Single tape widths:	19 mm
Length of tape ends:	top: 26±2 mm
	bottom:26±2mm

#### **Features**

Woven polyester tape; available also in 100% cotton for post dyeing

Slider body out of die casted zinc, puller out of zinc or punched steel

Chain members from: brass, copper, nickel free, etc

Galvanic finishes: vast variety (pls. see plating card)

Top stops and bottom stops with members' finishing



## Quality

- Control of the Cont	
Lateral strength	> 734 N
Lateral strength after reciprocation	> 661 N
Operating force	< 6 N
Reciprocation (durability)	> 5000 cycles
Pull off strength of puller	> 245 N
Slider locking strength	> 117 N
Slider over top stops	> 147 N

(The quality data represent minimum performance levels)

## Main uses Leather garments Leather accessories Stone washed garments Post dyed garments

## **Fastness**

		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
Dry-cleaning	(ISO 105-D01)	4	34
Light	(ISO 105-B02)	5	
Rubbing wet	(ISO 105-X12)		3 4
Rubbing dry	(ISO 105-X12)		4

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

## **Standards**

EN 16732 – class D	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008



## **LUX8 Two Way Closed End O-Form**

## Individually Polished Metal Teeth





## **LUX8 2WCE O-form**

## **Dimensions** (approx.)

Chain width:	8 mm
Chain thickness:	3 mm
Single tape widths:	195 mm
Length of tape ends:	top: 25±2 mm
	bottom:25±2mm

#### **Features**

Woven polyester tape; available also in 100% cotton for post dyeing

Slider body out of die casted zinc, puller out of zinc or punched steel

Chain members from: brass, copper, nickel free, etc

Galvanic finishes: vast variety (pls. see plating card)

Top stops and bottom stops with members' finishing



## Quality

Lateral strength	> 734 N	
Lateral strength after reciprocation	> 661 N	
Operating force	< 6 N	
Reciprocation (durability)	> 5000 cycles	
Pull off strength of puller	> 245 N	
Slider locking strength	> 117 N	
Lateral strength of bottom stop	> 100 N	
Slider against bottom stop	> 137 N	
(The expelite data represent reining me neufarrence levels)		

(The quality data represent minimum performance levels)

## Main uses Leather garments

Leather accessories

Stone washed garments

Post dyed garments

### **Fastness**

		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
Dry-cleaning	(ISO 105-D01)	4	34
Light	(ISO 105-B02)	5	
Rubbing wet	(ISO 105-X12)		3 4
Rubbing dry	(ISO 105-X12)		4

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

## **Standards**

EN 16732 – class D	CPSIA HR4040;	
BS 3084:2006;	F963;	
DIN 3416 – 19;	EN71;	
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008	