

LUX6 Continuous Chain

Individually Polished Metal Teeth





LUX6 CC

Dimensions (approx.)

Chain width:	6 mm
Chain thickness:	2,4 mm
Single tape widths:	15 mm

Features

Main uses

Woven polyester tape; available also in 100% cotton for post dyeing

Slider body out of die casted zinc, puller out of zinc or punched steel

Chain members from: brass, copper, nickel free, etc

Galvanic finishes: vast variety (pls. see plating card)



Quality

Lateral strength	> 538 N
Lateral strength after reciprocation	> 485 N
Operating force	< 4 N
Reciprocation (durability)	> 5000 cycles
Member slippage strength	> 54 N
Member pull off strength	> 59 N

(The quality data represent minimum performance levels)

Leather garments Leather accessories Footwear Stone washed garments

Fastness

		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
Dry-cleaning	(ISO 105-D01)	4	34
Light	(ISO 105-B02)	5	
Rubbing wet	(ISO 105-X12)		3 4
Rubbing dry	(ISO 105-X12)		4

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

Standards

EN 16732 – class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008

Post dyed garments



LUX6 Closed End

Individually Polished Metal Teeth





LUX6 CE

Dimensions (approx.)

Chain width:	6 mm
Chain thickness:	2,4 mm
Single tape widths:	15 mm
Length of tape ends:	top: 20±2 mm
	bottom:20±2mm

Features

Woven polyester tape; available also in 100% cotton for post dyeing

Slider body out of die casted zinc, puller out of zinc or punched steel

Chain members from: brass, copper, nickel free, etc

Galvanic finishes: vast variety (pls. see plating card)

Top stops and bottom stops with members' finishing



Quality

Lateral strength	> 538 N
Lateral strength after reciprocation	> 485 N
Operating force	< 4 N
Reciprocation (durability)	> 5000 cycles
Pull off strength of puller	> 245 N
Slider locking strength	> 78 N
Slider over top stops	> 117 N
Lateral strength of bottom stop	> 100 N
Slider against bottom stop	> 108 N

(The quality data represent minimum performance levels)

Main uses

Leather garments
Leather accessories
Footwear
Stone washed garments
Post dyed garments

Fastness

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		3 4	
Rubbing dry	(ISO 105-X12)		4	

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

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LUX6 Open End

Individually Polished Metal Teeth





LUX6 OE

Dimensions (approx.)

Chain width:	6 mm
Chain thickness:	2,4 mm
Single tape widths:	15 mm
Length of tape ends:	top: 21±4 mm

Features

Woven polyester tape; available also in 100% cotton for post dyeing

Slider body out of die casted zinc, puller out of zinc or punched steel

Chain members from: brass, copper, nickel free, etc

Galvanic finishes: vast variety (pls. see plating card)

Top stops and open end part with members' finishing



Quality

Lateral strength	> 538 N
Lateral strength after reciprocation	> 485 N
Operating force	< 4 N
Reciprocation (durability)	> 5000 cycles
Pull off strength of puller	> 245 N
Slider locking strength	> 78 N
Slider over top stops	> 117 N
Lateral strength of open end	> 127 N
Slider over open end	> 120 N

(The quality data represent minimum performance levels)

Main uses

Leather garments
Leather accessories
Stone washed garments
Post dyed garments

Fastness

		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
Dry-cleaning	(ISO 105-D01)	4	34
Light	(ISO 105-B02)	5	
Rubbing wet	(ISO 105-X12)		3 4
Rubbing dry	(ISO 105-X12)		4
(30)			

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

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Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008



LUX6 Two Way Open End

Individually Polished Metal Teeth





LUX6 2WOE

Dimensions (approx.)

Chain width:	6 mm
Chain thickness:	2,4 mm
Single tape widths:	15 mm
Length of tape ends:	top: 21±4 mm

Features

Woven polyester tape; available also in 100% cotton for post dyeing

Slider body out of die casted zinc, puller out of zinc or punched steel

Chain members from: brass, copper, nickel free, etc

Galvanic finishes: vast variety (pls. see plating card)

Top stops and open end parts with members' finishing



Quality

Lateral strength	> 538 N	
Lateral strength after reciprocation	> 485 N	
Operating force	< 4 N	
Reciprocation (durability)	> 5000 cycles	
Pull off strength of puller	> 245 N	
Slider locking strength	> 78 N	
Slider over top stops	> 117 N	
2way open end box pull off	> 98 N	
(The quality data represent minimum performance levels)		

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Main uses

Leather garments
Leather accessories
Stone washed garments
Post dyed garments

Fastness

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		3 4	
Rubbing dry	(ISO 105-X12)		4	

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

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LUX6 Two Way Closed End X-Form

Individually Polished Metal Teeth





LUX6 2WCE X-form

Dimensions (approx.)

Chain width:	6 mm
Chain thickness:	2,4 mm
Single tape widths:	15 mm
Length of tape ends:	top: 21±4 mm
	bottom:21±4mm

Features

Woven polyester tape; available also in 100% cotton for post dyeing

Slider body out of die casted zinc, puller out of zinc or punched steel

Chain members from: brass, copper, nickel free, etc

Galvanic finishes: vast variety (pls. see plating card)

Top stops and bottom stops with members' finishing



Quality

Lateral strength	> 538 N
Lateral strength after reciprocation	> 485 N
Operating force	< 4 N
Reciprocation (durability)	> 5000 cycles
Pull off strength of puller	> 245 N
Slider locking strength	> 78 N
Slider over top stops	> 117 N

(The quality data represent minimum performance levels)

Main uses Leather garments Leather accessories Stone washed garments

Fastness

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		3 4	
Rubbing dry	(ISO 105-X12)		4	

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

Standards

EN 16732 – class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008

Post dyed garments



LUX6 Two Way Closed End O-Form

Individually Polished Metal Teeth





LUX6 2WCE O-form

Dimensions (approx.)

Chain width:	6 mm
Chain thickness:	2,4 mm
Single tape widths:	15 mm
Length of tape ends:	top: 21±4 mm
	bottom:21±4mm

Features

Woven polyester tape; available also in 100% cotton for post dyeing

Slider body out of die casted zinc, puller out of zinc or punched steel

Chain members from: brass, copper, nickel free, etc

Galvanic finishes: vast variety (pls. see plating card)

Top stops and bottom stops with members' finishing



Quality

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Operating force	< 4 N
Reciprocation (durability)	> 5000 cycles
Pull off strength of puller	> 245 N
Slider locking strength	> 117 N
Lateral strength of bottom stop	> 100 N
Slider against bottom stop	> 108 N
(The quality data represent minimum performance	a lavela)

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Main uses Leather garments

Leather accessories	

Stone washed garments

Post dyed garments

Fastness

		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
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Rubbing dry	(ISO 105-X12)		4
(30)			

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

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