

Individually Polished Metal Teeth **LUX6 Continuous Chain**





LUX6 CC

Dimensions (approx.)

Chain width:	6 mm
Chain thickness:	2,4 mm
Single tape widths:	15 mm

Features

Woven polyester tape; available also in 100% cotton for post dyeing

Slider body out of die casted zinc, puller out of zinc or punched steel

Chain members from: brass, copper, nickel free, etc

Galvanic finishes: vast variety (pls. see plating card)



Quality

Lateral strength	> 538 N
Lateral strength after reciprocation	> 485 N
Operating force	< 4 N
Reciprocation (durability)	> 500 cycles
Member slippage strength	> 54 N
Member pull off strength	> 59 N

(The quality data represent minimum performance levels)

Main uses High end jeans and trousers

Luxury leather apparel

Luxury leather accessories

High end footwear

Luxury hand bags

Luxury luggage

Fastness

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		3 4	
Rubbing dry	(ISO 105-X12)		4	
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(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

EN 16732 - class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008



LUX6 Closed End

Individually Polished Metal Teeth





LUX6 CE

Dimensions (approx.)

Chain width:	6 mm
Chain thickness:	2,4 mm
Single tape widths:	15 mm
Length of tape ends:	top: 20±2 mm
	bottom:20±2mm

Features

Woven polyester tape; available also in 100% cotton for post dyeing

Slider body out of die casted zinc, puller out of zinc or punched steel

Chain members from: brass, copper, nickel free, etc

Galvanic finishes: vast variety (pls. see plating card)

Top stops and bottom stops with members' finishing



Quality

Lateral strength	> 538 N
Lateral strength after reciprocation	> 485 N
Operating force	< 4 N
Reciprocation (durability)	> 500 cycles
Pull off strength of puller	> 245 N
Slider locking strength	> 78 N
Slider over top stops	> 117 N
Lateral strength of bottom stop	> 100 N
Slider against bottom stop	> 108 N

(The quality data represent minimum performance levels)

Main uses

Wall uses
High end jeans and trousers
High end skirts
High end knitwear
Luxury leather apparel
Luxury leather accessories
High end footwear
Luxury hand bags
Luxury luggage

Fastness

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		3 4	
Rubbing dry	(ISO 105-X12)		4	

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

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LUX6 Open End

Individually Polished Metal Teeth





LUX6 OE

Dimensions (approx.)

Chain width:	6 mm
Chain thickness:	2,4 mm
Single tape widths:	15 mm
Length of tape ends:	top: 21±4 mm

Features

Woven polyester tape; available also in 100% cotton for post dyeing

Slider body out of die casted zinc, puller out of zinc or punched steel

Chain members from: brass, copper, nickel free, etc

Galvanic finishes: vast variety (pls. see plating card)

Top stops and open end part with members' finishing



Quality

Lateral strength	> 538 N
Lateral strength after reciprocation	> 485 N
Operating force	< 4 N
Reciprocation (durability)	> 500 cycles
Pull off strength of puller	> 245 N
Slider locking strength	> 78 N
Slider over top stops	> 117 N
Lateral strength of open end	> 127 N
Slider over open end	> 120 N
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(The quality data represent minimum performance levels)

Main uses

High end jackets
High end knitwear
Down outerwear
Luxury leather apparel
Luxury leather accessories

Fastness

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		3 4	
Rubbing dry	(ISO 105-X12)		4	

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

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Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008



LUX6 Two Way Open End Individually Polished Metal Teeth





LUX6 2WOE

Dimensions (approx.)

Chain width:	6 mm	
Chain thickness:	2,4 mm	
Single tape widths:	15 mm	
Length of tape ends:	top: 21±4 mm	

Features

Woven polyester tape; available also in 100% cotton for post dyeing

Slider body out of die casted zinc, puller out of zinc or punched steel

Chain members from: brass, copper, nickel free, etc

Galvanic finishes: vast variety (pls. see plating card)

Top stops and open end parts with members' finishing



Quality

Lateral strength	> 538 N	
Lateral strength after reciprocation	> 485 N	
Operating force	< 4 N	
Reciprocation (durability)	> 500 cycles	
Pull off strength of puller	> 245 N	
Slider locking strength	> 78 N	
Slider over top stops	> 117 N	
2way open end box pull off	> 98 N	
(The quality data represent minimum performance levels)		

(The quality data represent minimum performance levels)

Main uses High end jackets

High end knitwear Down outerwear Luxury leather apparel

Luxury leather accessories

Fastness

		Change	Staining	
Washing 60° C	(ISO 105-C06)	4	4	
Water	(ISO 105-E01)	4	4	
Dry-cleaning	(ISO 105-D01)	4	34	
Light	(ISO 105-B02)	5		
Rubbing wet	(ISO 105-X12)		3 4	
Rubbing dry	(ISO 105-X12)		4	

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

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LUX6 Two Way Closed End X-Form Individually Polished Metal Teeth





LUX6 2WCE X-form

Dimensions (approx.)

Chain width:	6 mm
Chain thickness:	2,4 mm
Single tape widths:	15 mm
Length of tape ends:	top: 21±4 mm
	bottom:21±4mm

Features

Woven polyester tape; available also in 100% cotton for post dyeing

Slider body out of die casted zinc, puller out of zinc or punched steel

Chain members from: brass, copper, nickel free, etc

Galvanic finishes: vast variety (pls. see plating card)

Top stops and bottom stops with members' finishing



Quality

Lateral strength	> 538 N
Lateral strength after reciprocation	> 485 N
Operating force	< 4 N
Reciprocation (durability)	> 500 cycles
Pull off strength of puller	> 245 N
Slider locking strength	> 78 N
Slider over top stops	> 117 N

(The quality data represent minimum performance levels)

Main uses Luxury leather accessories Luxury hand bags

Fastness

		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
Dry-cleaning	(ISO 105-D01)	4	34
Light	(ISO 105-B02)	5	
Rubbing wet	(ISO 105-X12)		3 4
Rubbing dry	(ISO 105-X12)		4

(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

Standards

EN 16732 – class C	CPSIA HR4040;
BS 3084:2006;	F963;
DIN 3416 – 19;	EN71;
Oeko-Tex 100 Class 1	QM System according BS EN ISO 9001:2008

Luxury luggage



LUX6 Two Way Closed End O-Form Individually Polished Metal Teeth





LUX6 2WCE O-form

Dimensions (approx.)

Chain width:	6 mm
Chain thickness:	2,4 mm
Single tape widths:	15 mm
Length of tape ends:	top: 21±4 mm
	bottom:21±4mm

Features

Woven polyester tape; available also in 100% cotton for post dyeing

Slider body out of die casted zinc, puller out of zinc or punched steel

Chain members from: brass, copper, nickel free, etc

Galvanic finishes: vast variety (pls. see plating card)

Top stops and bottom stops with members' finishing



Quality

Lateral strength	> 538 N	
Lateral strength after reciprocation	> 485 N	
Operating force	< 4 N	
Reciprocation (durability)	> 500 cycles	
Pull off strength of puller	> 245 N	
Slider locking strength	> 117 N	
Lateral strength of bottom stop	> 100 N	
Slider against bottom stop	> 108 N	
(The quality data represent minimum performance levels)		

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Main uses

Luxury	leather	accessories
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Luxury hand bags

Luxury luggage

Fastness

		Change	Staining
Washing 60° C	(ISO 105-C06)	4	4
Water	(ISO 105-E01)	4	4
Dry-cleaning	(ISO 105-D01)	4	34
Light	(ISO 105-B02)	5	
Rubbing wet	(ISO 105-X12)		3 4
Rubbing dry	(ISO 105-X12)		4
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(These fastness grades represent minimum performance levels and, in practice, the majority of shades will exceed these levels)

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